



PRINCE EDWARD ISLAND
ÎLE-DU-PRINCE-ÉDOUARD

BOILERS AND PRESSURE VESSELS ACT REGULATIONS

PLEASE NOTE

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This document is *not* the official version of these regulations. The regulations and the amendments printed in the *Royal Gazette* should be consulted on the Prince Edward Island Government web site to determine the authoritative text of these regulations.

For more information concerning the history of these regulations, please see the *Table of Regulations* on the Prince Edward Island Government web site (www.princeedwardisland.ca).

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BOILERS AND PRESSURE VESSELS ACT
Chapter B-5
REGULATIONS

Pursuant to section 33 of the *Boilers and Pressure Vessels Act* R.S.P.E.I. 1988, Cap. B-5, Council made the following regulations:

PART I - APPLICATION

1.01 Application, general

These regulations do not apply

- (a) to a person, other than a power engineer or operator, engaged in the commissioning or testing of a registered plant;
- (b) to ambient temperature water service pressure vessels. (*EC234/85; 795/24*)

1.02 Application, pressure vessels of limited capacity

- (1) The Act and these regulations apply in full to pressure vessels of the following types, regardless of volume:
 - (a) steam jacketed sterilizers;
 - (b) autoclaves;
 - (c) steam jacketed kettles;
 - (d) air starting bottles;
 - (e) in line separators.

Idem

- (2) Pressure vessels of 0.0425 cubic metres or less in capacity of a type or class not listed in subsection (1) are subject to registration as fittings.

Application, hot water heaters

- (2.1) The Act and these regulations apply in full to internally fired hot water heaters with an internal diameter greater than 152 millimetres.

Equivalent measurements

- (2.2) Where in these regulations a measurement is stated in parentheses following a measurement in metric units, the measurement in parentheses is the measurement in English units that is the equivalent of the metric measurement.

Resolution of questions of application

- (3) Where there is a difference of opinion as to whether an item is a fitting or a pressure vessel, the question shall be referred to the chief inspector whose decision shall be final. (EC234/85; 587/12; 795/24)

PART II - DEFINITIONS

2.01 Definitions

In these regulations

- (a) “**Act**” means the *Boilers and Pressure Vessels Act* R.S.P.E.I. 1988, Cap. B-5;
- (b) “**ANSI**” means the American National Standards Institute;
- (c) “**ASME**” means the American Society of Mechanical Engineers;
- (d) “**ASTM**” means the American Society for Testing Materials;
- (e) “**contractor**” means a person who maintains a place of business and engages in the installation of boilers, pressure vessels and pressure piping systems or any of them;
- (f) “**CRN**” means Canadian Registration Number;
- (g) “**CSA**” means the Canadian Standards Association;
- (h) “**equivalent**” means equal in value or authority;
- (i) “**high pressure**” means pressure exceeding 103 kilopascals;
- (j) “**manufacturer**” means a person responsible for the construction in whole or in part of any boiler, pressure vessel, pressure piping system or fitting;
- (k) “**NBBI**” means the National Board of Boiler and Pressure Vessel Inspectors;
- (l) “**refrigerant**” means a substance used to produce refrigeration by its expansion or vaporization;
- (m) “**special inspection**” means any inspection made or service rendered other than an inspection conducted relative to the issuing of a certificate authorizing the continued use of a boiler, pressure vessel or pressure piping system;
- (n) “**TEMA**” means the Tubular Exchangers Manufacturers Association. (EC234/85)

PART III - GENERAL REQUIREMENTS

CODES & STANDARDS

3.01 Adoption of codes

- (1) Subject to the Act and these regulations, the following codes and standards are adopted:
- (a) CSA standard CSA B51:19, Boiler, pressure vessel, and pressure piping code, as amended;
 - (b) CSA standard CSA B52:23, Mechanical refrigeration code, as amended;

- (c) CSA standard CSA B139:19, Installation code for oil-burning equipment, as amended;
- (d) CSA standard CSA B140.0:22, Oil-burning equipment: General requirements, as amended;
- (e) CSA standard CSA Z7396.1:22, Medical gas pipeline systems - Part 1: Pipelines for medical gases, medical vacuum, medical support gases, and anaesthetic gas scavenging systems, as amended;
- (f) CSA standard CSA B149.1:20, Natural gas and propane installation code, as amended;
- (g) CSA standard CSA B149.2:20, Propane storage and handling code, as amended;
- (h) CSA standard CSA B149.5:20, Installation code for propane fuel systems and containers on motor vehicles, as amended;
- (i) the following sections of the ASME Boiler and Pressure Vessel Code 2023, as amended:
 - (i) Section I Rules for Construction of Power Boilers,
 - (ii) Section II Materials, Parts A, B, C, & D,
 - (iii) Section III Rules for Construction of Nuclear Facility Components Divisions I & II,
 - (iv) Section IV Rules for Construction of Heating Boilers,
 - (v) Section V Non-destructive Examination,
 - (vi) Section VI Recommended Rules for the Care and Operation of Heating Boilers,
 - (vii) Section VII Recommended Guidelines for the Care of Power Boilers,
 - (viii) Section VIII Rules for Construction of Pressure Vessels, Divisions 1, 2, and 3,
 - (ix) Section IX Welding, Brazing, and Fusing Qualifications,
 - (x) Section X Fiber-Reinforced Plastic Pressure Vessels,
 - (xi) Section XI Rules for Inservice Inspection of Nuclear Power Plant Components,
 - (xii) Section XIII Rules for Overpressure Protection;
- (j) the following standards of ANSI, ASME and NFPA:
 - (i) ASME standard ASME B31.1 2022 edition, Power Piping, as amended,
 - (ii) NFPA 54/ANSI Z223.1, National Fuel Gas Code, 2021 edition, as amended,
 - (iii) ASME standard ASME B31.3 2022 edition, Process Piping, as amended,
 - (iv) ASME standard ASME B31.4 2022 edition, Pipeline Transportation Systems for Liquids and Slurries, as amended,
 - (v) ASME standard ASME B31.5 2022 edition, Refrigeration Piping and Heat Transfer Components, as amended,
 - (vi) NFPA code NFPA 58 2020 edition, Liquefied Petroleum Gas Code, as amended,
 - (vii) NFPA code NFPA 59 2021 edition, Utility LP-Gas Plant Code, as amended,
 - (viii) NFPA standard NFPA 59A: 2023 edition, Standard for the Production, Storage, and Handling of Liquefied Natural Gas (LNG), as amended,
 - (ix) ASME standard ASME B31.8 2022 edition, Gas Transmission and Distribution Piping Systems, as amended,

- (x) ASME standard ASME B31.12 2019 edition, Hydrogen Piping and Pipelines, as amended,
- (xi) CSA/ANSI standard CSA/ANSI B149.6:20, Code for digester gas, landfill gas, and biogas generation and utilization, as amended;
- (k) the NBBI National Board Inspection Code (NBIC) NB23:2023, as amended;
- (l) the Tubular Exchanger Manufacturers Association, Inc., TEMA Standards Ninth Edition;
- (m) CSA standard CSA B620:20, Highway tanks and TC portable tanks for the transportation of dangerous goods, as amended;
- (n) CSA standard CSA B108.1:23, Compressed natural gas refuelling stations installation code and CSA B108.2:23, Liquefied natural gas refuelling stations installation code, as amended;
- (o) National Standard of Canada, CAN/BNQ 1784-000, Canadian Hydrogen Installation Code 2022, as amended.

Applicable edition of code, standard

- (2) In these regulations, where a code or standard is cited but the year or edition is not specified, the applicable edition of the code or standard is that specified in subsection (1). (*EC234/85; 587/12; 84/14; 693/15; 795/24*)

FITTINGS - OLD AND NEW INSTALLATIONS

3.02 Application

- (1) All fittings attached to any new boiler or pressure vessel or installed in any new plant shall meet the requirements of these regulations.

Idem

- (2) All fittings on existing installations found on inspection to be unsafe, shall be replaced with fittings that meet the requirements of these regulations. (*EC234/85*)

PART IV - QUALIFICATIONS OF BOILER INSPECTORS

4.01 Qualifications of inspectors

The Minister may appoint an employee of the Department of Housing, Land and Communities as an inspector for the purposes of the Act and these regulations if the employee holds

- (a) a combination of training and experience in boiler and pressure vessel operations and inspections; and
- (b) an educational certificate in a related technical field, such as, but not limited to,
 - (i) a Fourth Class Power Engineering Certificate, or
 - (ii) a Certificate in Mechanical Engineering Technology. (*EC234/85; 795/24*)

PART V - REGISTRATION OF DESIGNS

5.01 Definitions

In this Part

- (a) “**hot water tank**” means a pressure vessel used to contain hot water at a pressure exceeding 103 kPa and having a diameter of more than 610 mm but does not include a hot water tank used in private residences;
- (b) “**hydropneumatic tank**” means a pressure vessel having a diameter of more than 610 mm and containing both liquid and air at a pressure exceeding 103 kPa;
- (c) “**pressure**” means a pressure in kilopascals as measured by a pressure gauge, directly connected to the equipment of which it measures the pressure;
- (d) “**shop inspection**” means the inspection by an authorized inspector any boiler, pressure vessel, fitting or pressure piping system during and upon completion of fabrication;
- (e) “**specifications**” means the completed manufacturer’s specifications form as supplied by the Chief Inspector. (EC234/85)

DRAWINGS AND SPECIFICATIONS OF DESIGNS

5.02 Drawings & specifications of designs

Drawings and specifications of designs shall be submitted in duplicate by the manufacturer to the Chief Inspector for all boilers, pressure vessels, pressure piping systems and fittings. (EC234/85)

INFORMATION REQUIRED

5.03 Information required

Drawings and specifications of boilers and pressure vessels shall include

- (a) the maximum design pressure and temperature;
- (b) ASME specification number for all materials;
- (c) the method of fabrication and details of all welding and the welding procedure registration number;
- (d) the details of the arrangement and dimensions of all component parts;
- (e) the code paragraph under which the vessel is to be constructed;
- (f) a report of any physical tests conducted for the purpose of establishing the working pressure of the boiler or pressure vessel or any part thereof;
- (g) the purpose for which the boiler or pressure vessel is to be used;
- (h) the manufacturer and CRN of all fittings used in the manufacture of a boiler or pressure vessel;
- (i) the signature and seal of a professional engineer;
- (j) the provincial or ASME registration number for the Quality Control Program;
- (k) the calculations showing required material thickness if requested. (EC234/85)

5.04 Signature of design owner or manufacturer

The drawings, specifications and information referred to in section 5.03 must bear the signature of the owner of the design or the person who will be the manufacturer of the boiler or pressure vessel. (EC234/85)

5.05 Space for registration stamp

Drawings submitted with the application for registration shall have a blank space 100 mm 100 mm on which an official registration stamp may be placed. (EC234/85)

5.06 Registration number

- (1) Designs will be given a registration number for the province and the vessels may be manufactured in any number to such registered design if they meet the requirements of the registered design in every detail.

Data reports

- (2) Reference shall be made to the registration number when submitting Manufacturers Data Reports pertaining to each vessel.

Low-pressure biomass boilers

- (3) For the purposes of section 6 of the Act, low-pressure biomass boilers and any associated pressure vessels constructed to non-ASME technical standards shall meet the requirements set out in the Schedule to these regulations. (EC234/85; 587/12; 84/14)

5.06.1 Non-ASME low-pressure biomass boilers

- (1) The registration for a boiler or pressure vessel that does not meet the requirements of the ASME Boiler and Pressure Vessel Code but has been approved by the chief inspector shall be valid only while the boiler or pressure vessel remains in its original location. (EC587/12; 795/24)

SHOP INSPECTION

5.07 Shop inspection

- (1) All boilers and pressure vessels requiring shop inspection by the ASME Boiler and Pressure Vessel Code or these regulations and built in Canada shall be subject to shop inspection by an inspector.

Idem

- (2) All boilers and pressure vessels requiring shop inspection by the ASME Boiler and Pressure Vessel Code or these regulations and manufactured in a country other than Canada must be shop inspected by an agency approved by the chief inspector.

Idem

- (3) The Chief Inspector may require the inspection of
 - (a) a boiler or pressure vessel at any stage of its fabrication; or
 - (b) a boiler or pressure vessel at any stage of its installation. (EC234/85; 587/12; 84/14; 795/24)

MANUFACTURERS DATA REPORT

5.08 Manufacturers Data Report

- (1) When a boiler or pressure vessel requiring shop inspection by the ASME Boiler and Pressure Vessel Code or these regulations is delivered to a purchaser in the province, a Manufacturers Data Report as prescribed by the chief inspector bearing the signature of the authorized shop inspector, shall be forwarded to the chief inspector.

Idem

- (2) The owner's name and location of installation, if unknown to the manufacturer, may be omitted from the Manufacturers Data Report referred to in subsection (1) and filled in subsequently by the representative of the manufacturer in the province who shall, at the time of sale, forward such data report to the Chief Inspector. *(EC234/85; 795/24)*

DEFECTIVE DESIGNS

5.09 Defective designs

When a design which has been registered is found to be defective in any detail, the manufacturer shall be notified accordingly, and shall thereupon revise the design to meet the applicable code requirements. *(EC234/85)*

REJECTED DESIGNS

5.10 Rejected designs

When a design covering a boiler, pressure vessel, or piping system is not registered, a report shall be sent to the manufacturer requesting new drawings and specifications which shall conform to the requirements of the regulations. *(EC234/85)*

CAST IRON BOILERS

5.11 Cast iron boilers

- (1) Designs covering cast iron steam and hot water boilers shall be accompanied by a proof test certificate indicating the destruction test pressure for each type or series submitted for registration.

Maximum pressure

- (2) The maximum allowable working pressure shall not be greater than as determined in accordance with the appropriate paragraph of section IV of the ASME Boiler and Pressure Vessel Code. *(EC234/85; 795/24)*

5.12 Hot water tanks

- (1) A hot water tank shall be designed in accordance with section VIII of the ASME Boiler and Pressure Vessel Code.

Temperature

- (2) The minimum design temperature shall be 93EC.

Pressure

- (3) The minimum design pressure shall be 690 kPa.

Idem

- (4) When a hot water tank is heated indirectly by means of a steam coil or pipe, the pressure of the steam used shall not exceed the design pressure of the tank. *(EC234/85; 795/24)*

HYDROPNEUMATIC TANKS

5.13 Hydropneumatic tanks

A hydropneumatic tank shall be designed and fabricated in accordance with section VIII of the ASME Boiler and Pressure Vessel Code with a minimum design pressure of 690 kPa. *(EC234/85; 795/24)*

5.14 Cushion tanks

A cushion tank shall be designed and fabricated in accordance with section VIII of the ASME Boiler and Pressure Vessel Code except that relief valves are not required. *(EC234/85; 795/24)*

BLOW OFF

5.15 Blow off

- (1) Where two or more boilers are connected to a common header or tank, the blow off from each boiler with a manhole opening shall be provided with a check valve between the blow-off valve and the blow down header or tank.

Cast iron fittings

- (2) A cast iron pressure vessel or fitting shall not be installed on the blow off from a power boiler.

Steel valves

- (3) The owner shall ensure that the blow-off valves are in compliance with the applicable code requirements when installed on a power boiler having a working pressure exceeding 690 kPa.

Blow-off hazards

- (4) Where the effluent from any boiler is a hazard, a registered blow-off vessel or suitable device shall be installed in a manner acceptable to the Chief Inspector.

Piping

- (5) Blow-off piping shall be run from the boiler to the point of discharge with the least number of directional changes possible and where directional changes are necessary, they shall be done as smoothly as possible through the use of long radius elbows, bends, laterals, etc. *(EC234/85; 587/12)*

PIPING

5.16 Codes

- (1) All piping used in connection with boilers, pressure vessels and pressure plants shall meet the requirements of the applicable ASME Code, except the PED 2014/68/EU certified piping used in hot water district heating systems and in biomass boiler piping that is determined by the chief inspector to meet the standards of these regulations.

Details

- (2) Drawings and specifications shall include
 - (a) flow or line diagrams showing the general arrangement of all boilers, pressure vessels, pressure piping, fittings, provisions for expansion and anchor points;
 - (b) a pipeline identification list showing the maximum pressures and temperatures at which each part of the plant will operate;
 - (c) a list of pressure relief valves;
 - (d) material specifications, size, schedule and primary service rating of all pressure pipe and fittings;
 - (e) the CRN issued by the Chief Inspector for all fittings and pressure vessels included in the drawing;
 - (f) the welding procedure registration number; and
 - (g) such other information as is necessary to survey the design and determine whether it is suitable for registration.

Signature of engineer

- (3) The drawings, specifications and information shall bear the signature and seal of the professional engineer responsible for the design. (*EC234/85; 693/15; 795/24*)

5.17 Classification of pressure piping

The following piping shall be considered pressure piping subject to all the requirements of these regulations:

- (a) steam piping of any size or pressure over 15 PSI;
- (b) water piping larger than 20 mm nominal pipe size to carry hot water at more than 414 kPa;
- (c) piping to carry refrigerants, anhydrous ammonia, propane and similar gases;
- (d) air or other inert gas piping larger than 20 mm nominal pipe size and at a pressure greater than 1750 kPa;
- (e) oil piping larger than 20 mm nominal pipe size to carry heated oil at more than 207 kPa;
- (f) piping systems used for the movement of non-flammable medical gases;
- (g) any other piping used in connection with or as part of a boiler or pressure piping installation and classified as pressure piping by the Chief Inspector. (*EC234/85; 795/24*)

5.18 Welding

- (1) Piping shall not be welded when the metal temperature is below -20°EC and when the pipe temperature is between -20°EC and 0°EC the area adjacent 7.5 mm to the required weld shall be heated to approximately 22°EC before welding.

Idem

- (2) Piping shall not be welded during rain, snow or high wind unless the work and the welder are protected therefrom. (EC234/85)

5.19 Radiographic examination

All pipe welds larger than 50 mm nominal pipe size to carry steam at a pressure exceeding 3500 kPa or a temperature exceeding 400EC shall, unless otherwise approved by the Chief Inspector, be examined by radiography in addition to standard testing practices. (EC234/85)

5.20 Idem

All pipe welds larger than 50 mm nominal pipe size to carry steam at a pressure not exceeding 3500 kPa or a temperature not exceeding 400EC shall be examined by radiography if required by an inspector. (EC234/85)

5.21 Pressure piping, welding

All pressure piping shall, if 75 mm or larger pipe size, be welded. (EC234/85)

5.22 Tack welds

When tack welds are used they shall be made by a certified welder in accordance with the registered procedure or shall be removed during the welding operation. (EC234/85)

5.23 Preheating and stress relieving procedures

Preheating and stress relieving shall be done in accordance with procedures, outlined in the applicable ASME Code. (EC234/85; 693/15; 795/24)

TESTING

5.24 Testing, persons present

Where any boiler, pressure vessel or pressure piping system is being tested or is first being put into service, the owner or person in charge of the testing procedure shall ensure that only those persons required to be in attendance for the test or initial start-up be present. (EC234/85)

5.25 Inspection

Before any pressure piping system is tested, the contractor shall inspect the system to make sure that the materials, construction, identification and installation thereof comply with these regulations. (EC234/85)

5.26 Safety precautions

The contractor shall ensure that all safety precautions are observed when conducting any tests. (EC234/85)

5.27 Temperature

When a pressure piping system which includes pressure vessels is to be tested, the test liquid temperature shall not be less than 16EC with the pressure not being applied until all the pressure parts and the test liquid are approximately at the same temperature. (EC234/85)

5.28 Pressure piping, testing

Pressure piping unless otherwise approved by the chief inspector shall be hydrostatically tested to one and one-half times the design pressure in accordance with the applicable ASME Code. (EC234/85; 693/15; 795/24)

5.29 Removal of unsatisfactory welding

An inspector may require the removal of any welding which in his opinion does not meet the requirements of these regulations. (EC234/85)

DESIGNS NOT REQUIRED TO BE REGISTERED**5.30 Designs not to be registered**

The following pressure plant designs are not required to be submitted for registration unless required by the Chief Inspector but shall otherwise comply with the regulations:

- (a) power plants that do not exceed 600 kW;
- (b) heating plants that do not exceed 1800 kW;
- (c) refrigeration plants that do not exceed 60 kW;
- (d) compressed air plants that do not exceed 200 kW;
- (e) compressed air plants that are portable. (EC234/85)

REGISTRATION OF FITTINGS**5.31 Registration of fittings**

- (1) Drawings and specifications, together with the statutory declaration, in duplicate, of all fittings to be used on boilers, pressure vessels or pressure piping systems, shall be sent to the Chief Inspector for registration before any fitting is used.

Information to be supplied

- (2) The drawings and specifications shall indicate all sizes and thickness of material, also composition of all materials, tensile strength, compressive strength of all parts which are subject to compression, the pressure to which the fitting was tested by the manufacturer, at which pressure a sample fitting ruptured if tested to destruction and the maximum allowable working pressure and temperature.

Grouping

- (3) Fittings shall be registered according to specific grouping as follows:
 - (i) tees and elbows, etc.
 - (ii) flanges
 - (iii) valves (except pressure relieving devices)
 - (iv) expansion joints, flexible pipe

- (v) strainers, steam traps
- (vi) measurement devices
- (vii) pressure relieving devices
- (viii) other fittings.

Rating Sheets

- (4) Rating sheets certified by NBBI shall be submitted with each type and size of safety valve to be registered. *(EC234/85; 587/12)*

INSTRUMENTATION

5.32 Instrumentation

Instrumentation that is an integral part of a pressure system installed under these regulations shall be of a registered type and shall conform in detail to the construction and test requirements of the ANSI standards. *(EC234/85)*

SAMPLE FITTINGS

5.33 Sample fittings

When the Chief Inspector considers it necessary, sample fittings shall be forwarded to him at the expense of the party registering and may be retained by him or returned at the registering party's expense. *(EC234/85)*

FAULTY FITTINGS

5.34 Faulty fittings

The Chief Inspector may select any registered fittings in an agent's stock and test them and should a number of fittings made from any registered design prove to be faulty, the Chief Inspector may cancel the registration of it. *(EC234/85)*

CAUSE FOR CANCELLATION

5.35 Cause for cancellation

Should an inspector find that a manufacturer is supplying fittings that do not fully comply with the requirements of these regulations, the Chief Inspector may cancel the registration. *(EC234/85)*

5.36 Allotment of registration numbers

The Chief Inspector shall allot registration numbers to designs and specifications when surveyed and registered, the province in which the design is registered being indicated by a figure following a decimal point. *(EC234/85)*

5.37 Registration of design registered in another province

- (1) When a design which has been initially registered in another province is subsequently registered in this province, the original registration number including provincial identifier will be retained and an additional figure identifying this province shall be added.

Idem

- (2) Manufacturers submitting designs for registration in this province which have already been registered in another province, shall give the registration number and date of registration for the other province. (EC234/85)

IDENTIFICATION**5.38 Stamping**

- (1) Stamping of boilers, pressure vessels or heat exchangers built in Canada shall conform in every detail with CSA B51.

Stamping, foreign registrations

- (2) Stamping of boilers, pressure vessels or heat exchangers built outside of Canada, except those specified in the Schedule to these regulations, shall comply with the ASME Boiler and Pressure Vessel Code and shall include
 - (a) the Canadian Registration Number; and
 - (b) the National Board Number.

Accessibility of identification stamp

- (3) Any identification stamping shall be kept free of any covering so that the stamping is freely accessible to an inspector at all times but, where this is impracticable, the identification shall also be stamped upon a permanently attached plate which shall be kept free of covering.

Identification upon initial inspection

- (4) Upon completion of the initial inspection by an inspector, an identifying number shall be applied to the vessel or boiler adjacent to the stamping. (EC234/85; 587/12; 693/15; 795/24)

CONTRACTORS**5.39 Quality control**

- (1) Any person fabricating a boiler, pressure vessel, pressure piping system or fitting in the province shall implement a program of quality control satisfactory to the Chief Inspector to ensure that the fabrication complies with the Act and regulations.

Contractor's license

- (2) Every person who undertakes to install, make alterations or repairs to a pressure system or any part thereof, shall be the holder of a valid and subsisting contractor's license, but this subsection does not prevent operating personnel from performing routine maintenance or minor repairs to a plant.

Determination of routine maintenance

- (3) Where a question arises as to what constitutes routine maintenance or minor repairs, the Chief Inspector's decision shall rule, subject to appeal to the Advisory Board.

Application

- (4) The application for a contractor's license shall be made on the form supplied by the Chief Inspector and returned to him with the prescribed fee.

Requirements

- (5) A contractor's license may be granted when
- (a) the applicant furnishes proof of the implementation of a program of quality control satisfactory to the Chief Inspector and provides the following information:
 - (i) name and complete address of the company,
 - (ii) statement of authority and responsibility,
 - (iii) the detailed scope of work,
 - (iv) position responsible for repair design and methods of NDE, PWHT, etc., to be used,
 - (v) the method whereby there is assurance that only acceptable material, including welding material, is used for repairs,
 - (vi) method of informing the inspector of the repair, the work while in progress and final inspection of the completed repair,
 - (vii) the records system maintained relative to purchase orders and delivery slips for all materials including welding materials;
 - (b) the applicant has furnished proof that the applicant holds a valid technical qualification certificate as issued by an acceptable certifying agency or uses employees holding such certificates in the discipline concerned;
 - (c) the applicant has furnished proof that the applicant has access to the codes and standards that in the opinion of the chief inspector are relevant to the purpose of the license being applied for;
 - (d) the prescribed fees have been paid; and
 - (e) the applicant provides a procedural plan acceptable to the chief inspector for reporting incidents requiring the response of emergency personnel.

Suspension

- (6) The chief inspector may suspend any license for a period not in excess of 30 days or may refer the question to the Advisory Board for consideration and recommendation.

Revocation

- (7) Upon the recommendation of the Advisory Board, the chief inspector may, for cause, revoke or cancel any license or suspend any license for a period not in excess of 30 days.

Reinstatement

- (8) The chief inspector may, upon the recommendation of the Advisory Board, reinstate any person who has had his license revoked or cancelled by issuing another license in its stead.

Cause

- (9) The following shall be deemed to be cause for suspension, revocation or cancellation of a license:
- (a) any violation by the contractor or his employee or by a person working directly under his supervision of any provisions of the Act;
 - (b) the making of false statements with respect to any matter within the scope of the Act;
 - (c) incompetency;

- (d) dereliction of duty;
- (e) improper or fraudulent use of a license;
- (f) poor performance of work and laxity in complying with regulations governing such work or in rectifying faults or defects in work. (EC234/85; 587/12; 693/15; 795/24)

PERMITS

5.40 Requirement for permit for installation of pressure equipment

- (1) Before a person commences to install, repair or alter a pressure vessel, pressure plant, heating plant or power plant, the person shall
 - (a) apply for a permit on the form supplied by the chief inspector, giving a description of the work to be done and particulars of the machinery and components to be used;
 - (b) obtain a permit to do the work, showing full details of the ownership and the purpose for which the premises are to be used and any other details required by the chief inspector prior to work commencing; and
 - (c) pay the prescribed fee.

Approval of drawings

- (2) A permit shall not be valid unless any requested drawings and documents considered necessary by the chief inspector have been approved.

Tradesman

- (3) The contractor shall provide the name of the tradesman who will do the work if requested by the chief inspector.

Where permit not required

- (4) A permit is not required if the work is performed by persons holding valid technical qualification certificates for
 - (a) replacement of valves, controls, safety or relief devices with approved components of a similar type; or
 - (b) maintenance or overhaul of pressure system components.

Approval by inspector

- (5) When a contractor completes the work pursuant to a permit, the contractor shall notify the inspector who,
 - (a) if the inspector is satisfied that work pursuant to the permit has been completed satisfactorily, shall complete and endorse the inspection form; or
 - (b) if the inspector is not satisfied, shall issue a notice stating the alterations, additions or repairs necessary for the satisfactory completion of the work.

Form to be submitted

- (6) The installer shall submit form NB-365 Report of Boiler Installation (Form I-1), to be found at the NBBi website, for the installation of all boilers and fuel-fired potable water heaters. (EC234/85; 587/12; 795/24)

FEES

5.41 Fees

Every person who makes an application to the Chief Inspector for the registration of the design of a boiler, pressure vessel, pressure piping system or fitting shall pay the appropriate fee as follows:

Cast iron boilers.....	\$300
Steel boilers.....	300
Pressure vessels.....	300
Heat exchangers.....	300

Where no survey of a design has been conducted for registration of a boiler, pressure vessel, pressure piping system or fitting, a filing fee of \$65 shall be paid by the applicant for the issuance of a Canadian Registration Number.

POWER PLANT PIPING

(a) not greater than 3,600 kW.....	\$ 85
(b) greater than 3,600 kW but not greater than 12,000 kW.....	130
(c) greater than 12,000 kW but not greater than 24,000 kW.....	165
(d) greater than 24,000 kW.....	240

HEATING PLANT PIPING

(a) not greater than 2,400 kW.....	\$ 75
(b) greater than 2,400 kW but not greater than 4,800 kW.....	80
(c) greater than 4,800 kW but not greater than 7,200 kW.....	90
(d) greater than 7,200 kW but not greater than 10,000 kW.....	100
(e) greater than 10,000 kW but not greater than 15,000 kW.....	110
(f) greater than 15,000 kW.....	120

REFINERIES, PETROCHEMICAL AND OTHER SIMILAR PIPING SYSTEMS

On registration of the design of a pressure piping system used in a refinery, petrochemical, medical gas, or other similar application, the fee is \$85 per hour with a minimum fee of \$170.

ADDITIONS TO OR ALTERATIONS OF A PRESSURE PIPING SYSTEM

The fee for design registration of additions to or alterations of a pressure piping system is \$85.

REGISTRATION OF FITTINGS

The manufacturer shall pay the following fees for the survey and registration of design drawings and Statutory Declaration Forms for fittings:

(a) single fitting.....	\$165
(b) a range of fittings in a single category.....	300
(c) catalogues and brochures.....	300
(d) filing fee.....	65

AMENDMENT TO DESIGNS

For registration of an amendment to a registered design,

(a) the standard fee is.....	\$ 85
(b) where calculations are involved, the fee is.....	170

Design changes involving shell thickness, diameter, working pressure, or tensile strength of material constitute a new design and the appropriate fees for registration of new designs shall be paid.

SHOP INSPECTIONS

The following fees are payable by the manufacturer for shop inspection in accordance with CSA B51 of boilers, pressure vessels and pressure piping systems during their fabrication, alteration or repair and by contractors for shop inspection of new installations and alterations made to existing installations:

- (a) \$100 per hour during normal working hours;
- (b) \$175 per hour during other hours - minimum \$250.

CONTRACTOR'S LICENSE AND PERMIT

The fee for a contractor's license is \$200 per year payable on or before the expiry date of the license, subject to the qualification that where a contractor is licensed for the first time after July 1 in any year the fee is \$150.

The fee for a permit is \$35.

SPECIAL INSPECTIONS AND WELDER CERTIFICATION

Where, at the request of a manufacturer or contractor, a special inspection is conducted or a special service rendered or the certification test of a welder is conducted, the fee is \$100 per hour during normal working hours.

ADDITIONAL FEES

Where an inspection involves calculations respecting flanges and openings pursuant to the ASME Code, an additional fee of \$100 per hour for the calculation.

TRANSPORTATION

In addition to inspection fees, the transportation expenses of an inspector at the prevailing government rates are payable by the person for whom the services of the inspector are provided.

STAMPING

For stamping a boiler or pressure vessel with the markings and identification required by these regulations the fee is \$100 per hour.

(EC347/98; 635/04; 587/12; 84/14; 693/15; 795/24)

PART VI - SUPPLEMENTARY CONSTRUCTION INSTALLATION REQUIREMENTS

WATER COLUMN PIPING

6.01 Length of pipe

- (1) Connecting pipes shall be as short as practicable but where it is found necessary that they exceed 4500 mm approval shall be obtained from the Chief Inspector.

Connecting pipes

- (2) Connecting pipes shall be conveniently arranged with crosses having suitable plugs for clean-out purposes.

Waste pipes

- (3) A waste pipe and blow-off valve with a diameter of at least half the diameter of the connecting pipe, but not less than 20 mm, shall be fitted at the bottom of the column.

(EC234/85)

LIGHTING FOR WATER COLUMN

6.02 Lighting

Safe and effective means, including adequate lighting, shall be provided to permit the water level in the gauge to be distinctly seen at all times. (EC234/85)

WATER GAUGES

6.03 Water gauges

Water gauges shall be provided with approved gauge fittings equipped with shut-off valves and having packing glands designed to prevent the possibility of the packing obstructing the opening in the glass or otherwise interfering with its free action. Where considered necessary by the inspector, tubular water gauges shall be encased within a suitable guard to provide protection in case of an accident. (EC234/85)

REMOTE INDICATORS

6.04 Remote indicators

Water gauges of the remote indicator type shall be of registered design and, where used, shall be in addition to standard equipment. (EC234/85)

LOW WATER CUT-OFF

6.05 Cut-off device

- (1) Every steam boiler, both power and heating, which is not under continuous attendance by a certified operator shall, when automatically fired, be equipped with a registered low water cut-off device with manual reset, designed to shut off the fuel feed and air supply in the event of low water and installed in such a manner that it cannot be rendered inoperative by the manipulation of any manual control or regulating apparatus. The low water cut-off device shall be housed in either the water column or a separate chamber which shall be provided with a blow-off pipe and valve not less than 20 mm in diameter. The arrangement shall be such that when the column or chamber is blown down, the water level in it will be lowered sufficiently to actuate the low water cut-off.

Idem

- (2) Every automatically fired hot water heating boiler, when installed in a forced circulation system and not under continuous attendance by a certified operator, shall be equipped with a registered low water cut-off device with manual reset, installed in such a manner that it can be tested under operational conditions.

Testing cut-off device

- (3) A means shall be provided for testing of the low-water cut-off device that does not require draining the entire system and does not render the device inoperable.

Automatic reconnection

- (4) If the means referred to in subsection (3) temporarily isolates the device from the boiler during testing, a means shall also be provided to reconnect the device automatically to the boiler when testing is completed.

Flow-sensing device

- (5) Notwithstanding subsection (2), an automatically fired hot water boiler that requires forced circulation to prevent overheating may be equipped with a flow sensing device, instead of a low-water cut-off device, to ensure that the fuel supply to the burner is automatically cut off if the flow rate is reduced to the point where it is inadequate to protect the boiler against overheating.

Criteria respecting flow-sensing device

- (6) For the purposes of subsection (5), the flow-sensing device shall be
- (a) installed on the boiler outlet piping;
 - (b) of a design certified safe and suitable by a testing agency recognized by the Standards Council of Canada;
 - (c) installed in such a manner that it cannot be rendered inoperative; and
 - (d) tested under operational conditions. (EC234/85; 587/12; 795/24)

ADDITIONAL REQUIREMENTS

6.06 Additional requirements

In a steam boiler, where a combination device incorporating the low water cut-off and a feed water supply control switch is used, the boiler shall also be equipped with a registered separate low water fuel cut-off device with manual reset and with a separate water connection to the boiler. (EC234/85; 795/24)

MARKER FOR WATER LEVEL

6.07 Minimum water levels

- (1) Every steam heating boiler, with the exception of a vertical boiler, shall at the time of manufacture be provided with a permanently attached marker indicating the lowest permissible water level. The marker shall be located in a prominent position and so designed that it will not be covered. The marker shall be located three inches above the highest point of any heating surface in the boiler.

Water gauge glass

- (2) The lowest visible part of the water gauge glass shall in no case be lower than the marker. (EC234/85)

FEED WATER SUPPLY

6.08 Feed water supply

Boilers whose working pressure is 103 kPa or less may have a single means of water feed. Boilers whose working pressure exceeds 103 kPa shall have feed water sources as required

by Section I of the ASME Boiler and Pressure Vessel Code. Where two means of feeding are required, this does not necessitate two separate connections to the boiler. (EC234/85; 795/24)

HOT WATER BOILERS

6.09 Hot water boilers

In relation to hot water boilers the regulations in this Part which are not applicable to hot water boilers may be ignored but where doubt exists, a ruling shall be obtained from the Chief Inspector. (EC234/85)

ACCESS OPENINGS

6.10 Access openings

- (1) All power boilers and heating boilers shall be provided with manholes, handholes and wash out openings as specified in the ASME Boiler and Pressure Vessel Code.

Exemption

- (2) Subsection (1) does not apply to low-pressure biomass boilers and pressure vessels that are constructed to non-ASME technical standards. (EC234/85; 693/15; 795/24)

SAFETY VALVES

6.11 Safety valves, requirements

- (1) All safety valves used on boilers and pressure vessels shall be rated valves, tested and listed in accordance with the requirements of the ASME Boiler and Pressure Vessel Code. They shall be properly stamped with the rated capacity and the registration number. Manufacturers shall specify on the drawings or specifications submitted for registration, the number and capacity of the safety valves which shall be used for steam or hot water boilers irrespective of whether or not they supply the valves.

Capacity

- (2) The safety valve capacity for each boiler shall be such that the safety valve or valves will discharge all the steam that can be generated by the boiler without allowing the pressure to rise more than six per cent above the highest pressure at which any valve is set and in no case more than six per cent above the maximum allowable working pressure.

Settings

- (3) One or more safety valves on every boiler shall be set at or below the maximum allowable working pressure. The remaining valves may be set within a range of three per cent above the maximum allowable working pressure but the range of setting of all the saturated steam valves on a boiler shall not exceed ten per cent of the highest pressure to which any saturated steam valve is set.

Capacity checks

- (4) Safety valve capacity may be checked in any of the three following ways and if found sufficient, additional capacity need not be provided:
 - (a) by making an accumulation test i.e. by shutting off all other steam discharge outlets from the boiler and forcing the fires to the maximum. The safety valves provided are

to be sufficient to prevent an excessive pressure beyond six per cent above the highest pressure at which any valve is set and not more than six per cent above the maximum allowable working pressure;

- (b) by measuring the maximum amount of fuel that can be burned and computing the corresponding evaporative capacity upon the basis of the heating value of the fuel as specified in paragraphs A-12 to A-17 inclusive, of Section I of the ASME Boiler and Pressure Vessel Code; or
- (c) by determining the maximum evaporative capacity by measuring feed water with the sum of safety valve capacities to be equal to or greater than the maximum evaporative capacity of the boiler. (Note: Not to be used on high temperature hot water boilers.)

Additional valves

- (5) When additional safety valve capacity is required any valves added shall conform to the requirements of the ASME Boiler and Pressure Vessel Code.

Placements

- (6) No valve of any description shall be placed between the safety valve and the boiler nor on the discharge pipe between the safety valve and atmosphere. (EC234/85; 795/24)

6.12 Stop valves

- (1) Every main or auxiliary steam outlet from a boiler (except at safety valve connections) shall be fitted with a stop valve immediately at the boiler in addition to any other stop valves which may be required on main or branch lines. When two or more boilers carrying over 690 kPa are connected to a common header, the connection from each boiler having a manhole opening shall be fitted with two stop valves having an ample free-blow drain between them.

Idem

- (2) The discharge of the drain shall be visible to the operator while manipulating the valve. The stop valve shall consist preferably of one automatic non-return valve (nearest to the boiler) and a second valve of the outside screw and yoke type. (EC234/85)

PRESSURE REDUCING VALVES

6.13 Reducing & safety valves

Where steam systems of different design pressure are connected, a reducing valve shall be fitted and a by-pass provided to allow the servicing of the reducing valve. On the low pressure side, and within close proximity of the reducing valve, there shall be installed a safety valve of ample capacity and a pressure gauge. (EC234/85)

FEED VALVES

6.14 Check & globe valves

The feed pipe of a steam boiler operated at more than 103 kPa maximum allowable working pressure shall be provided with a check valve near the boiler and a globe valve between the check valve and the boiler. When two or more boilers are fed from a common source, there shall also be a globe valve on the branch to each boiler between the check valve and source of

supply. The inlet side of a globe valve used on a feed line shall be under the disc of the valve. (EC234/85)

FEED WATER

6.15 Feed water

Feed water or make up shall not be discharged directly into any part of a boiler exposed to the direct radiant heat from the fire. Feed water shall not be introduced through the openings or connections used for the relief valve, the water column or the water gauge glass. (EC234/85)

HEATERS

6.16 Heaters

Where the heating medium is returned to the boiler, only the indirect type system shall be considered as acceptable when heating oil or other liquid harmful to boiler operations is used. (EC234/85)

BOILER ROOM DOORS

6.17 Boiler room exit doors

Where the aggregate boiler capacity exceeds 2400 kW there shall be at least one exit door from the boiler room leading as directly as possible to the outside of the building, and such doors shall readily open outwards. (EC234/85)

PLATFORMS AND WALKWAYS

6.18 Platforms & walkways

Platforms, walkways, ladders and stairways of substantial fire resistant construction equipped with suitable handrails and toe plates shall be installed to give access to and egress from all important parts of boilers and auxiliary equipment. (EC234/85)

UPTAKE DAMPERS

6.19 Uptake dampers prohibited

- (1) In oil or gas fired heating boilers, manually operated uptake dampers shall not be installed.

Openings in uptake dampers

- (2) Power boilers, oil, gas or pulverized coal fired, shall have a minimum opening in the uptake damper of not less than five per cent of the damper area. The opening, however, shall be adequate to vent the furnace properly at all times and shall meet the approval of the Chief Inspector. (EC234/85)

FUEL BURNING EQUIPMENT AND APPLIANCES

6.20 Carbon monoxide detection

All fuel burning equipment and appliances to which these regulations apply shall be installed with a carbon monoxide detection system that emits an audible alarm. (EC795/24)

PART VII - INSPECTION AND TESTING

7.01 Requirements

Every boiler, pressure vessel and pressure piping system shall meet the requirements of this Part. (EC234/85; 587/12)

VISUAL INSPECTION

7.02 Visual inspection

Visual inspection of boilers, pressure vessels and piping system shall include but is not limited to the following:

- (a) inspection for corroded areas, dents, defects in welds, defects in valves and gaskets and leakage that might indicate weakness;
- (b) ensuring that devices for holding manhole covers and hand-hole covers are secure and the covers are leakproof;
- (c) testing and ensuring that the safety valve operates within the design range;
- (d) ensuring that all emergency, safety devices and valves are free from corrosion, distortion or any other damage that would prevent their normal operation;
- (e) ensuring that bolts or nuts on any flanged connection or blank flange are not missing or loose; and
- (f) that the required markings are on the item for identification. (EC234/85; 587/12)

HYDROSTATIC OR PNEUMATIC TESTING

7.03 Testing

The hydrostatic or pneumatic testing of boilers, pressure vessels or pressure piping shall be carried out in accordance with the following procedures:

- (a) while the test is being carried out, all closures shall be in place and all relief valves clamped or removed and safety and relief valves shall be returned to their operative condition immediately after the tests are completed;
- (b) all valves, pipe, fittings and other accessories attached to the item shall be proven tight at not less than the 1.5 times the design pressure;
- (c) when pneumatic testing is performed, suitable safeguards shall be provided to protect employees and other persons should a failure occur;
- (d) during the pneumatic test, the entire surface of all joints under pressure must be coated with a solution of soap and water or other suitable material for the purpose of foaming or bubbling to indicate the presence of leaks;

- (e) for hydrostatic testing, the pressure component shall be completely filled with water or a liquid having a viscosity similar to water and pressure shall be gauged at the top of the pressure component and applied in accordance with these regulations;
- (f) a pressure component has passed the hydrostatic or pneumatic test if it has retained the applicable test pressure for at least thirty minutes without leakage, undue distortion, excessive permanent expansion or evidence of impending failure.
(EC234/85)

PREPARATION

7.04 Inspection preparation

The owner or operator of a boiler, pressure vessel or pressure piping system shall

- (a) furnish the labour and material necessary for an inspection;
- (b) fill the boiler, pressure vessel or pressure piping system with water if requested by an inspector;
- (c) remove any jacket or covering if requested by an inspector;
- (d) drill holes in any location designated by an inspector;
- (e) arrange for non-destructive testing as required by an inspector;
- (f) bring to the attention of an inspector any defect which the owner or operator knows or believes to exist; and
- (g) open the boiler or pressure vessel, including the furnace and other parts to be inspected, remove the manhole and hand-hole covers and have it thoroughly cleaned.
(EC234/85; 587/12)

PRECAUTIONS

7.05 Closing of valves

- (1) Before entering a boiler or pressure vessel, an inspector shall see that the valves on all pipes connected to the boiler or pressure vessel are closed.

Steam

- (2) The owner shall station a man to guard against steam or hot water entering the boiler.

Leaking stop valves

- (3) When the stop valve between the steam header and the boiler is leaking, the boiler shall be blanked off before applying the hydrostatic test.

Safeguards

- (4) Proper safeguards shall be implemented throughout the entire plant where, in an inspector's opinion, such are required. (EC234/85)

CERTIFICATE OF INSPECTION

7.06 Certificate of inspection

A certificate of inspection shall be issued by an inspector, authorizing the operation or use of a boiler, pressure vessel or pressure plant from the date of the certificate. (EC234/85)

DELAYED INSPECTION

7.07 Delayed inspection

Where an inspector has arranged with the owner or person in charge to make an inspection and the boiler, pressure vessel or pressure plant is not ready through the fault of the owner or person in charge and the inspector has to return again to carry out the inspection, the additional expenses shall be paid by the owner. *(EC234/85)*

CONDEMNATION

7.08 Condemnation of unsafe boilers

- (1) An inspector shall condemn as unfit for use every boiler, pressure vessel or pressure piping system that, in the inspector's opinion after inspection, is unsafe and beyond repair and shall notify the chief inspector that it has been condemned.

Fee payable

- (2) The owner shall pay for the inspection the appropriate fees.

Notice

- (3) An inspector shall notify the owner or person in charge that the boiler or pressure vessel has been condemned and the use thereof is prohibited.

Stamping

- (4) An inspector shall stamp upon the boiler or pressure vessel the letters "XXX" together with his initials and the date of condemnation. *(EC234/85; 587/12; 795/24)*

NON-INSPECTION - OUT OF SERVICE

7.09 Out of service

When the owner or user declares that a boiler or pressure vessel will not be put into service and that there is consequently no need to carry out a periodic inspection, an inspector shall seal the vessel so as to render it unusable. Before being brought into use again, the vessel shall be unsealed and inspected by an inspector after a written request to this effect has been sent to the Chief Inspector. *(EC234/85)*

DEFECT

7.10 Defective

Where a defect is discovered in a boiler or pressure vessel, an inspector shall notify the owner by letter of the defect and shall require the defective boiler or pressure vessel to be repaired in accordance with the relevant code. *(EC234/85)*

CANCELLATION OF CERTIFICATE

7.11 Cancellation

An inspector may cancel a certificate of inspection pertaining to a boiler or pressure vessel if the owner fails to comply with an order given by an inspector under section 20 of the Act within the time specified by an inspector or, where no time has been specified, within reasonable time. *(EC234/85)*

PROVISIONS FOR INSPECTION

7.12 Clearances

- (1) Sufficient clearance shall be provided
- (a) at the sides and back of a boiler to permit inspection and cleaning;
 - (b) above the boiler to permit the proper location of the necessary fittings and piping;
 - (c) at the front of the boiler to permit tube renewal, cleaning of fires or maintenance of fuel burning apparatus;
 - (d) for adequate access to inspection openings;
 - (e) for inspection of all parts of the boiler heating surface both internally and externally.

Removal of casings, etc.

- (2) An inspector may require the owner or operator to remove any casing, cover plates, attachments or other obstructions which in his opinion would hinder a proper inspection. *(EC234/85)*

PRESSURE VESSEL INSTALLATION

7.13 Covering

- (1) No pressure vessel shall be buried or covered in such a manner as to prevent adequate external or internal inspection, in accordance with CSA B51, excluding those tanks addressed in CSA B149.1.

Clearances

- (2) Pressure vessels shall be installed with installation clearances in accordance with CSA B51. *(EC234/85; 693/15; 795/24)*

7.14 Factor of safety increased

Where, in the opinion of the Chief Inspector, the workmanship, age, material condition or installation of any boiler or pressure vessel is in question the Chief Inspector may increase the factor of safety. *(EC234/85)*

7.15 Pressure altered

Whenever the authorized maximum pressure is altered by an inspector, the inspector shall stamp upon the boiler or pressure vessel the newly authorized maximum pressure together with the inspector's initials and the date of stamping. *(EC234/85; 795/24)*

PRESSURE PIPING

7.16 Pressure piping inspection

All pressure piping and connections shall be carefully examined by an inspector at each inspection and an inspector may submit any pressure piping to a hydrostatic test of twice the working pressure of the boilers or pressure vessels to which it is connected. (EC234/85)

USED EQUIPMENT

7.17 Tests of used equipment

- (1) Used equipment shall not be placed into service until accepted by an inspector and the following tests are satisfactorily completed:
 - (a) visual inspection;
 - (b) non-destructive testing as may be required to confirm the thickness of material, the condition of the welds and the soundness of the base metal;
 - (c) pressure testing to 1.5 times the maximum allowable working pressure as determined by an inspector.

Stamping

- (2) An inspector shall, on acceptance of the second hand unit, stamp upon the boiler or pressure vessel, the following:
 - (a) the file number assigned by the chief inspector, prefixed by a letter;
 - (b) the maximum allowable working pressure as computed by the inspector;
 - (c) the initials of the inspector who accepted the used vessel; and
 - (d) the date of stamping.

Refusal of inspection

- (3) An inspector shall refuse to inspect a second hand pressure vessel which is painted or covered over with any metal or coating that inhibits the inspector's ability to examine it and determine its condition. (EC234/85; 795/24)

VALIDITY OF INSPECTION

7.18 Validity of inspection

No person making inspections in the province on behalf of a boiler insurance company or an owner shall reset pressure gauges, interfere with safety valves or classify a boiler, pressure vessel or plant as being in a safe or good condition that has been otherwise classified by an inspector without first obtaining permission in writing from the chief inspector. (EC234/85; 795/24)

SAFETY VALVES

7.19 Safety valves, setting

- (1) Subject to subsection (2), every boiler, pressure vessel or pressure plant shall have at least one safety valve of adequate capacity set to relieve at or below its maximum allowable pressure.

Connected boilers

- (2) Where more than one boiler or pressure vessel is connected in a plant for use at a common operating pressure, they shall be protected by one or more safety valves of adequate capacity set to relieve at or below the maximum allowable pressure of the weakest boiler or pressure vessel in the plant.

Interference with safety devices

- (3) While a boiler, pressure vessel or plant is in operation or use, no person shall, without permission of an inspector, alter, interfere with or render inoperative any safety device that is attached to the boiler, pressure vessel, or plant. *(EC234/85)*

SETTING AND SEALING SAFETY VALVES

7.20 Setting & sealing safety valves

Any person setting or sealing safety valves or relief valves shall obtain prior approval on submission of the safety valve repair procedure to the chief inspector. *(EC234/85; 795/24)*

ANCHORING PRESSURE SYSTEMS

7.21 Systems securely anchored

An owner or contractor shall ensure that all boilers, pressure vessels or pressure piping systems are securely anchored so that there will be no displacement of the vessel or piping when pressure is released through a safety valve, rupture disc, vent or other means. *(EC234/85)*

7.22 Modifications procedure submitted

A detailed work procedure of modifications or repairs to a boiler, pressure vessel or piping system, shall be submitted to the chief inspector by the licensed contractor employed by the owner prior to the commencement of such modifications or repairs. *(EC234/85; 795/24)*

NON-DESTRUCTIVE TESTING

7.23 Approval of tests

- (1) Any person performing non-destructive testing on a boiler, pressure vessel or piping system shall obtain prior approval on submission of a quality verification program to the chief inspector.

Examination may be requested

- (2) An inspector may request from an owner or person in charge of a boiler, pressure vessel or pressure piping system, a radiographic, ultrasonic, magnetic particle, or any other method of

non-destructive examination to be performed during the construction or service life of the boiler, pressure vessel or pressure piping system.

Report

- (3) Where a non-destructive examination referred to in subsection (2) has been completed or any other type of inspection of a boiler or pressure vessel has been performed by the owner or the owner's representative a report of the non-destructive examination or inspection shall be provided to an inspector. (EC234/85; 795/24)

BOILER ROOM ACCESS

7.24 Contact person to be posted

- (1) Where the premises in which a boiler or pressure vessel is located are locked, the owner shall place a card conspicuously located at the entrance to the premises giving directions regarding the name, address, day and night telephone numbers of the person to contact for obtaining access to the boiler or pressure vessel.

Keys

- (2) Where the boiler room of any building of public occupancy is kept locked, the owner shall ensure that a key to the boiler room is kept on the premises and that such key is readily available to the inspector in case of emergency. (EC234/85)

INSPECTION LAMPS

7.25 Inspection lamps

- (1) Inspection lamps for the purpose of internal inspection of boilers and pressure vessels shall be of 12 volts or less with current supplied from transformers or batteries.

Idem

- (2) When portable lamps are used
- (a) only CSA approved, properly guarded extension cords for extra hard usage with waterproof fittings shall be used;
 - (b) all connections shall be made exterior to the boiler or pressure vessel;
 - (c) sockets, lamp cords and fittings shall be properly guarded; and
 - (d) ground fault circuit interrupters shall be used on or with all extension cords. (EC234/85; 587/12)

PURGING OF PRESSURE VESSELS

7.26 Purging of gas

Where there is a possibility of explosive or toxic gases being present in an area to be entered by an inspector, the owner or person in charge shall ensure that the area is free of gas and remains free of gas for the duration of the inspection. (EC234/85)

FIRE EXTINGUISHER

7.27 Fire extinguisher

The owner or person in charge of a pressure vessel less than 610 mm diameter which is used for fire extinguishing purposes shall ensure that it is maintained and will function properly. (EC234/85)

EXEMPT PRESSURE VESSELS

7.28 Exempt from inspection

The chief inspector may exempt from inspection a compressor or pressure vessel used in the generation or distribution of electricity in a place in which no person normally works and where the compressor is controlled automatically and each pressure vessel is protected by adequate safety valve capacity. (EC234/85; 795/24)

PERIODIC INSPECTION FEES

7.29 Periodic fees

The following fees for periodic inspection are payable:

(a) Cast iron heating boilers.....	\$ 75
(b) Heating boiler (steel)	
(i) not greater than 800 kW.....	\$ 75
(ii) greater than 800 kW but not greater than 1,800 kW.....	100
(iii) greater than 1,800 kW but not greater than 5,000 kW.....	175
(iv) greater than 5,000 kW but not greater than 12,000 kW.....	225
(v) greater than 12,000 kW but not greater than 36,000 kW.....	275
(vi) greater than 36,000 kW.....	350
plus \$1.00 per 1,000 kW or part thereof to a maximum fee of	600
(c) Low-pressure biomass boiler	
(i) not greater than 800 kW.....	\$ 75
(ii) greater than 800 kW but not greater than 1,800 kW.....	100
(iii) greater than 1,800 kW.....	175
(d) Power boilers	
(i) not greater than 600 kW.....	\$ 75
(ii) greater than 600 kW but not greater than 1,800 kW.....	115
(iii) greater than 1,800 kW but not greater than 5,000 kW.....	160
(iv) greater than 5,000 kW but not greater than 12,000 kW.....	225
(v) greater than 12,000 kW but not greater than 36,000 kW.....	275
(vi) greater than 36,000 kW but not greater than 75,000 kW.....	325
(vii) greater than 75,000 kW.....	350
plus \$1.00 per 1,000 kW or part thereof to a maximum fee of.....	600
(e) For pressure vessels and heat exchangers, the following fees shall apply to the first 3 m of overall length, beyond which an additional fee of \$10 for each 3 m or part thereof shall be applied:	
(i) not greater than 600 mm diameter.....	\$ 45
(ii) greater than 600 mm but not greater than 750 mm diameter.....	65
(iii) greater than 750 mm but not greater than 1,250 mm diameter.....	80
(iv) greater than 1,250 mm but not greater than 1,750 mm diameter.....	100
(v) greater than 1,750 mm but not greater than 2,500 mm diameter.....	125
(vi) greater than 2,500 mm but not greater than 3,000 mm diameter.....	150

(vii) greater than 3,000 mm diameter.....	175
<i>(EC347/98; 635/04; 587/12)</i>	

VARIOUS INSPECTION FEES

7.30 Fees, various

The fee for

- (a) calibrating a pressure gauge is \$100 per hour
- (b) witnessing the setting and sealing of a safety valve is \$100 per hour
- (c) a duplicate of a certificate of inspection is.....\$40
- (d) a duplicate of an inspection report is\$40
- (e) reinspection
 - (i) where the order of the inspector has been carried out.....No charge
 - (ii) where the order of the inspector
has not been carried out within the specified time.....\$250

(EC234/85; 130/92; 666/95; 347/98; 635/04; 587/12)

PART VIII - WELDING OF PRESSURE SYSTEMS

DEFINITIONS

8.01 Definitions

- (a) “**pressure welder**” means a person holding a valid pressure welder’s certificate issued by the chief inspector;
- (b) “**pressure welding**” means welding on any boiler, pressure vessel or pressure plant under the Act;
- (c) “**symbol**” means letters or figures or a combination of them issued to a certified pressure welder for marking the welder’s work;
- (d) “**welding procedure**” means a procedure outlining in detail the manner in which any welding is to be performed and registered by the chief inspector;
- (e) “**welding tests**” means tests pertaining to procedure qualification and welder certification. *(EC234/85; 795/24)*

APPLICATION AND SCOPE

8.02 Application of Part

- (1) This Part applies to all welding pertaining to the construction, fabrication, alteration or repair of any boiler, pressure vessel or pressure plant which is subject to the Act and, for greater certainty,
 - (a) all such welding shall conform strictly to the requirements of these regulations; and
 - (b) all alterations and repairs shall be performed in a manner that complies with the original standard or code of construction of the boiler, pressure vessel or pressure plant.

Construction by welding

- (2) A power boiler, heating boiler or pressure vessel which is subject to the Act shall not be constructed by welding unless its design has been registered by the Minister in accordance with the registration requirements of CSA B51 and applicable provincial regulations.
(EC234/85; 693/15; 795/24)

RESPONSIBILITY OF MANUFACTURERS

8.03 Requirement for test

- (1) Every manufacturer, contractor, welding shop operator or other person who welds or employs any person to do welding upon a pressure system is responsible for the quality of that welding and before that welding is done that person shall
- (a) conduct or cause to be conducted a welding procedure qualification test in accordance with the ASME Boiler and Pressure Vessel Code to ensure that the procedure to be used will produce sound and ductile welds;
 - (b) submit to the chief inspector for registration the welding procedure and test results;
 - (c) arrange with the chief inspector for certification tests or obtain approval on an equivalent certification test which has met the requirements of the ASME Boiler and Pressure Vessel Code and has been witnessed by an inspector or other person authorized by the chief inspector;
 - (d) ascertain in the case of new construction that the design of the boiler or pressure vessel has been registered and allotted a registration number and in the case of repair work or the welding of piping, that all requirements of sections 8.20 to 8.31 are complied with.

Welding must be marked

- (2) The manufacturer, contractor, installer, welding shop operator or other person who employs any person to do welding on any boiler, pressure vessel or pressure piping shall ensure that all such welding is marked in accordance with section 8.07. (EC234/85; 795/24)

WELDER'S CERTIFICATION TESTS

8.04 Qualifications of applicant

- (1) An applicant for a welder's certification test shall
- (a) have acquired a journeyman's certificate of qualification in welding issued by a recognized Canadian jurisdiction having authority;
 - (b) have been previously certified as a pressure welder by a recognized Canadian jurisdiction having authority that is deemed equivalent by the chief inspector to the welder's certificate the applicant is applying for;
 - (c) have completed at least two years of practical experience in welding that includes open root welding as evidenced by a letter from each employer during that period; or
 - (d) have successfully completed a welding course recognized by a recognized certification organization such as the Canadian Welding Bureau or another organization accepted by the chief inspector, and be working under the direct supervision of an employer that is engaged in pressure welding and holds a Mechanical Contractor license pursuant to section 5.39.

Test

- (2) The certification test for a welder's certificate of proficiency for ferrous and non-ferrous materials shall be as determined by the chief inspector. (EC234/85; 795/24)

PREPARATION OF TEST

8.05 Materials

- (1) The base material, the filler metal and the technique shall comply with the procedure specification. The dimensions of the test material and the length of the weld shall be sufficient to provide the required test specimens.

Pipe

- (2) A minimum nominal diameter of 127 mm and a wall thickness of 9.5 mm is recommended for pipe used as base material, although larger diameter pipe may be used and will satisfy the procedure requirements for all sizes. A smaller size pipe may be used, such as job-size pipe, but in such cases the procedure shall be qualified for that thickness only.

Marking

- (3) Every test shall be witnessed by an inspector who shall mark each coupon on the face side to denote the test position.

Test specimens

- (4) Test specimens shall be welded from one side only and metal or non-combustible backing strip shall not be used, except when required in special cases. (EC234/85; 795/24)

8.06 Purpose of tests

- (1) The welding tests are intended to determine the ability of welders and welding operators to make sound welds.

Termination

- (2) The certification test may be terminated at any stage of the testing procedure whenever it becomes apparent to the inspector conducting the tests that the welder or welding operator does not have the required skill to produce satisfactory results.

Records

- (3) Each manufacturer shall maintain a record of the procedures, including the essential variables under which welders are examined, and the results of the examinations.

Re-examination

- (4) Where a welder fails a certification test in one position only, that welder may undergo a retest in that position consisting of two separate welds, both of which must pass the test. Failing this retest, that welder may undergo a further certification test after having had additional training or experience satisfactory to the chief inspector.

Idem

- (5) Where a welder fails a certification test in more than one position, that welder shall be required to have additional training or experience before being eligible to undergo a further certification test.

Grinding

- (6) Weld test specimens are to be machine or flame cut to coupons 38 mm wide and all excess weld material, including backing strip, if used, must be ground off by the welder. Coupons shall not be ground so as to reduce their thickness at the weld below the thickness of the parent metal.

Guided bend tests

- (7) Guided bend tests which show any cracks, openings or other defects in the weld or heat-affected zone on the convex surface and exceeding 3 mm measured in any direction, shall be considered as having failed, except cracks occurring on the corners of the specimen shall not be considered unless there is definite evidence that they result from lack of fusion, slag inclusions or other internal discontinuities.

Special materials qualifications

- (8) A welder must hold a valid certificate (P-1) (F-3) or (P-1) (F-4), issued under these regulations, a welding certificate issued pursuant to section 8.04 for a special material, or a journeyman's certificate acceptable to the chief inspector before the welder can be considered for testing in a special material or process.

Waiver of certain requirements

- (9) The Chief Inspector may waive the requirement for a fillet weld test for a welder who has successfully passed the tests required for a groove weld.

Certificate

- (10) A welder's certificate shall show the process, positions, thickness of plate material and symbol under which the holder of the certificate may weld.

Duration

- (11) A welder's certificate is valid for a period of twelve months from the date of issue or for a longer period if approved by the Chief Inspector provided that a retest may be required at any time if a welder is suspected of losing his proficiency.

Waiver of annual test

- (12) Where a contractor can produce satisfactory radiographic evidence of the continued ability of a welder to do approved welding or proof of welding continuity acceptable to the chief inspector, the annual retest may be waived at the discretion of the chief inspector.

Transfer of certificate

- (13) When an employer requests a transfer of a certificate, that employer shall return it to the chief inspector giving the procedure number of the work about to be assigned to the welder and, if the chief inspector is satisfied that the procedure is similar, the chief inspector may without further test and on payment of the fee, issue to the welder a new certificate which shall bear the same expiry date as the original certificate. (EC234/85; 795/24)

MARKING OF WORK

8.07 Marking identification symbol

- (1) Every welder certified under these regulations to weld any boiler, pressure vessel or pressure piping shall be assigned a symbol or unique number and the welder shall mark all work the welder performs with the assigned symbol or unique number as required by the applicable ASME Code or as prescribed by the chief inspector.

Idem

- (2) Every welder shall mark the work so that the symbol or unique number will be readily visible to an inspector.

Misuse of symbol

- (3) The certificate of any welder shall be cancelled who
- (a) fails to mark the work with the symbol or unique number assigned to the welder;
 - (b) marks work not performed by the welder;
 - (c) allows another person to use the welder's assigned symbol or unique number; or
 - (d) consistently does unacceptable welding. (EC234/85; 795/24)

WELDING OF PRESSURE PIPING

8.08 Pressure piping

- (1) The welding of pressure piping including tack welding shall be in accordance with the requirements of the applicable ASME Code for pressure piping and shall be done by a welder holding a valid certificate.

Certification

- (2) A person shall not weld pressure piping unless that person is certified and registered for welding in all positions, but a lesser certification may be approved for piping being welded in other than a fixed position during fabrication.

Testing

- (3) All pressure piping welds, unless otherwise approved by an inspector, shall be tested in accordance with the applicable ASME Code. (EC234/85; 84/14; 795/24)

WELDED JOINTS AND REPAIRS TO BE LEFT EXPOSED

8.09 Inspection before covering

Except with the permission of an inspector, welded joints or repairs on a power or heating boiler or on a pressure vessel or high or low pressure piping shall not be covered by insulation or any other manner until after inspection. (EC234/85)

INSPECTION

8.10 Inspection

- (1) An inspector may inspect or reinspect any pressure system which has been fabricated, altered or repaired by welding and may subject it to such hydrostatic or other tests as in his opinion are necessary.

Unsatisfactory welding

- (2) The inspector may refuse to issue a certificate authorizing the operation of a boiler, pressure vessel or pressure piping or cancel a certificate of inspection already issued, where it is found that the fabrication or repair by

welding has been made in an improper manner or by a welder not certified or registered in accordance with this Part. (EC234/85)

REPAIRS TO BOILERS AND PRESSURE VESSELS

8.11 Requirements for repairs

- (1) No welded repair shall be made upon any boiler or pressure vessel unless
 - (a) the welder is the holder of a valid pressure welder's certificate signed by an inspector;
 - (b) permission is first obtained for the repair from the inspector; and
 - (c) the repair is witnessed by an inspector,

and upon completion of the repair, it shall be marked by the welder with the welder's authorized symbol or unique number if required by the inspector.

Application of ASME Boiler and Pressure Vessel Code

- (2) No welded repair shall be made upon any boiler or pressure vessel or any part thereof where such welding is required by the ASME Boiler and Pressure Vessel Code to be stress relieved and radiographed, except in accordance with a registered repair procedure and under conditions that meet all ASME Boiler and Pressure Vessel Code requirements.

Prohibition

- (3) Under no circumstances shall any welding be done on any boiler or pressure vessel which is under pressure.

Non-ASME construction

- (4) All alterations and repairs that are performed on non-ASME constructed boilers and pressure vessels shall conform to the original code of construction and be performed in a manner acceptable to the inspector. (EC234/85; 795/24)

RULES FOR WELDING

8.12 Quality of material

- (1) The repairs that may be made under these regulations are limited to steels having known weldable quality and are further limited to carbon steels having a carbon content of not more than 0.35 per cent and low alloy steels having a carbon content of not more than 0.25 per cent.

Idem

- (2) The welding of high alloy material and non-ferrous material shall be done in accordance with the requirements of the applicable ASME Code. (EC234/85; 795/24)

8.13 Prohibition

A welder shall not make repairs in materials or in plate thickness not covered in the certification test and indicated on his certificate of proficiency. (EC234/85)

8.14 Groove welds

Groove welds shall completely penetrate the thickness of the material being welded. If possible, welding shall be applied from both sides of the plate, or a backing strip or ring may be used to ensure complete penetration. Manually applied welds shall have a convex surface on both sides if applied on both sides of the plates being joined, or on one side if welding is applied from one side only. Valleys and undercutting at edges of welded joints shall not be permitted. The reinforcement may be chipped, ground or machined off flush with the base metal if so desired, after the welding has been completed. (EC234/85)

8.15 Thermal stress-relieving

In repairing carbon or low alloy steels, when required by these regulations and considered necessary by an inspector, thermal stress-relieving shall be applied to the completed work in accordance with the requirements of the applicable ASME Code section. Thermal stress-relieving of austenitic steels should not be attempted except in accordance with the recommendations of the manufacturer of the materials or the requirements of the applicable ASME Code. In lieu of thermal stress-relieving of carbon steels, peening or other methods acceptable to an inspector may be employed. (EC234/85; 795/24)

8.16 Repair of defective welds

In making a repair to a weld that has failed in service, the defective weld shall be removed by chipping, grinding or gouging until sound metal is reached on all sides. The resulting groove shall be filled as required by the applicable welding procedure. (EC234/85)

PERMISSIBLE WELDED REPAIRS

CRACKS

8.17 Repair of cracks

Before making repairs, care should be taken to investigate the cause of cracks. Where circumstances indicate that welding the crack is likely to result in recurrence, consideration should be given to cutting out the cracked area and installing a patch. Cracks in unstayed shells, drums or headers of boilers or pressure vessels may be repaired by welding provided the cracks do not extend between riveted holes in a longitudinal seam or parallel to the longitudinal riveted seam within 20 mm measured from the nearest caulking edge. The total length of any one such crack shall not exceed 45 mm. Cracks of greater length may be welded, provided the complete repair is radiographed and stress-relieved in compliance with section 8.15. (EC234/85)

8.18 Unstayed surfaces

Cracks of any length in unstayed surfaces may be welded provided the welds are thermally stress-relieved in accordance with section 8.15. Welds applied from one side only shall be subject to the approval of an inspector. Field repair of cracks at the knuckle or turn of the furnace flange opening is prohibited unless specifically approved by the Chief Inspector. (EC234/85)

8.19 Stayed areas

Cracks of any length in stayed areas may be repaired by fusion welding except that multiple or star cracks radiating from a rivet or stay bolt hole shall not be welded. (EC234/85)

CORRODED SURFACES AND SEAL WELDING

8.20 Corroded areas

Corroded areas in stayed surfaces may be built up by fusion welding provided the remaining plate has an average thickness of not less than fifty percentum of the original thickness and provided further that the areas so affected are not sufficiently extensive to impair the safety of the object. (EC234/85)

8.21 Idem

Corroded areas around manhole or handhole openings in either stayed or unstayed plates, may be built up by fusion welding provided the average loss of thickness does not exceed fifty percentum of the original plate thickness and provided further that the area to be so repaired does not exceed more than 23 mm from the edge of the hole. (EC234/85)

8.22 Idem

Corroded areas in unstayed shells, drums or headers may be built up by fusion welding provided that, in the judgment of an inspector, the strength of the structure has not been impaired. (EC234/85)

8.23 Seal welding

Edges of butt straps or plate laps and nozzles or of connections attached by riveting may be restored to original dimensions by welding. Seal welding shall not be used except with the approval of an inspector and in no case where cracks are present in riveted areas. (EC234/85)

8.24 Idem

The ends of tubes in fire-tube boilers may be seal welded provided they have not been reduced more than ten per cent in thickness and the requirements of Paragraph PFT-12.2 of Section I of the ASME Boiler and Pressure Vessel Code are satisfied. (EC234/85; 795/24)

RE-ENDING AND PIECING TUBES

8.25 Re-ending & piecing tubes

Re-ending or piecing tubes or pipes in either fire-tube or water-tube boilers is permitted provided the thickness of the tube or pipe has not been reduced by more than ten per cent from that required by the ASME Code for the pressure to be carried. In all cases, the requirements of Paragraph PW-27 and PW-28 of the Section I of the ASME Boiler and Pressure Vessel Code shall be met. (EC234/85; 795/24)

PATCHES

8.26 Material

The material used for patches shall be of the same general quality and have at least the minimum physical properties of the plate to be patched. The thickness of any patch shall be at least equal to but not more than 3 mm greater than the plate being patched. *(EC234/85)*

8.27 Radiography of flush or butt-welded patches

Flush or butt-welded patches in unstayed shells, drums or headers shall be radiographed and stress-relieved to the requirements of the ASME Boiler and Pressure Vessel Code and shall be subject to approval by an inspector. Subject to compliance with this requirement, no limit is placed on dimensions or location of such patches nor on the thickness of the material. When the longest dimension of a patch does not exceed sixteen times the plate thickness or a maximum of 200 mm, radiography and stress-relieving are not required. *(EC234/85; 795/24)*

8.28 New sections

Flush or butt-welded patches of new sections may be applied to stayed plates without limitation of size or plate thickness. *(EC234/85)*

8.29 Lapped and fillet-welded patches

Lapped and fillet-welded patches may be applied to stayed plates provided they are not exposed to radiant heat. Lapped and fillet-welded patches may be applied on the pressure side of the sheet in unstayed areas provided the maximum diameter of the opening so repaired does not exceed sixteen times the thickness of the plate but in no case larger than 200 mm in diameter. *(EC234/85)*

STAYS

8.30 Welded-in stays

Threaded stays may be replaced by welded-in stays provided that, in the judgment of an inspector, the plate adjacent to the staybolt has not been materially weakened by deterioration or wasted away. All requirements of the applicable section of the ASME Boiler and Pressure Vessel Code governing welded-in stays shall be met except that stress-relieving other than thermal may be used as provided in section 8.15. *(EC234/85; 795/24)*

8.31 Repair

Methods of repair meeting the requirements of the National Board Inspection Code will be acceptable. *(EC234/85; 795/24)*

FEEES

8.32 Fees

- (1) The manufacturer or contractor shall pay a fee according to the following scale for procedure registration and welder or brazer certification:
 - (a) for the survey and registration of a welding or brazing procedure \$70

- (b) for transfer of a welder's or brazer's certificate\$75
- (c) for a single procedure qualification test \$100 per hour
- (d) for a welder's or brazer's all-position certification test in one procedure
..... \$100 per hour
- (e) for the certification test or retest of a welder or brazer on one position
..... \$100 per hour

Materials

- (2) The employer of a welder or brazer shall supply the necessary material for the qualification or certification tests. *(EC234/85; 130/92; 347/98; 635/04; 587/12; 795/24)*

8.33 Class B welders

- (1) Revoked by EC587/12.

Qualifications

- (2) Revoked by EC587/12. *(EC234/85; 587/12)*

8.34 Standards

- (1) Revoked by EC587/12.

Certificate

- (2) Revoked by EC587/12.

Duration of certificate

- (3) Revoked by EC587/12. *(EC234/85; 587/12)*

8.35 Stamping

- (1) - (8) Revoked by EC587/12. *(EC234/85; 587/12)*

**PART IX - REGULATIONS RESPECTING PROPANE NATURAL AND
MANUFACTURED GAS**

DEFINITIONS

9.01 Definitions

In this Part

- (a) “**Board**” means the Advisory Board appointed under the Act;
- (b) “**CGA**” means the Canadian Gas Association;
- (b.1) “**CSA**” means the Canadian Standards Association;
- (c) “**commercial occupancy**” means that portion of a building used for the transaction of business, the tendering of professional services, the supplying of food, drink or other bodily needs and comforts, manufacturing purposes or the performance of work or labour and, without limiting the generality of the foregoing, includes bake shops, fur storage facilities, laboratories, markets, office buildings, professional buildings, restaurants, stores and similar occupancies;

- (d) “**domestic**” means private dwellings, apartment buildings of not more than four apartments;
- (e) “**fuel burning equipment**” means any appliance or equipment utilized for the purpose of converting gas into energy.
- (f) “**gas**” means natural gas, hydrogen gas and manufactured gas and includes any substance which is composed predominantly of propane, propylene, butanes or butylenes, or any mixture of them;
- (g) “**portable cylinder**” means a cylinder having a capacity not exceeding 100 pounds of propane by mass;
- (h) “**public assembly occupancy**” means that portion of a premises in which persons congregate for civic, political, educational, religious, social or recreational purposes and, without limiting the generality of the foregoing, includes armories, assembly rooms, auditoriums, ballrooms, bus terminals, broadcasting studios, churches, colleges, court houses, dance halls, department stores, exhibition halls, fraternity halls, ice rinks, libraries, lodge rooms, mortuary chapels, museums, passenger depots, schools, theatres and similar occupancies. *(EC234/85; 571/91; 587/12; 84/14; 795/24)*

GENERAL REQUIREMENTS

9.02 General requirements

This Part applies to the manufacture, storage, transportation, handling, installation, testing, inspecting and maintenance of fuel burning equipment and gas piping systems. *(EC234/85; 571/91)*

STANDARDS

9.03 Codes and standards

Except as otherwise provided in these regulations, the codes and standards governing the design, fabrication, installation, testing and inspection of gas piping systems, appliances and fittings are those set out in the specified edition of the following publications:

- (a) CSA standard CSA B149.1:20, Natural gas and propane installation code, as amended;
- (b) CSA standard CSA B149.2:20, Propane storage and handling code, as amended;
- (c) CSA standard CSA B149.3:20, Code for the field approval of fuel-burning appliances and equipment, as amended;
- (d) CSA standard CSA/ANSI B149.6:20, Code for digester gas, landfill gas, and biogas generation and utilization, as amended;
- (e) CSA standard CSA Z662:23, Oil and gas pipeline systems, as amended;
- (f) CSA standard CSA B149.5:20, Installation code for propane fuel systems and containers on motor vehicles, as amended;
- (g) CSA B108.1:23 Compressed natural gas refuelling stations installation code, as amended;
- (h) CSA B108.2:23, Liquefied natural gas refuelling stations installation code, as amended. *(EC234/85; 571/91; 347/98; 587/12; 693/15; 795/24)*

9.04 Conflicts

Where these regulations are at variance with the requirements of referenced standards, the requirements of these regulations shall govern. (EC234/85)

9.05 Rules

The Board may formulate rules in cases where rules have not been provided by these regulations or when special circumstances render desirable alteration to or modification of these regulations. (EC234/85)

9.06 Piping

Piping used for gas shall meet the requirements of the applicable ANSI Standard. (EC234/85)

9.07 Fuel burning equipment

The Chief Inspector may accept fuel burning equipment which has been tested and listed by a nationally recognized testing laboratory. Such laboratory shall be accredited by the Standards Council of Canada as a certification organization for the testing of fuel burning equipment. (EC571/91)

PERMITS

9.08 Installation permits

- (1) Installation permits shall be obtained by a Mechanical Contractor before any work commences or alterations or additions are made to any gas system, and an inspector may inspect the work done pursuant to the permit at any reasonable time as directed by the chief inspector.

Idem

- (2) Installation permits shall not be issued without evidence of the installers certification. (EC234/85; 347/98; 587/12; 795/24)

PLANT LICENSES

9.09 Plant licenses

A person, firm or corporation storing or distributing gas, installing or servicing gas systems, installing or servicing gas equipment or operating a propane dispensing unit for filling portable cylinders shall apply to the Chief Inspector for a license for each place of business and, upon receipt of the prescribed fee, the Chief Inspector shall issue a license to approved applicants in accordance with section 9.10. (EC234/85; 571/91; 37/95)

9.10 Types of plant licenses

Plant licenses shall be issued as follows:

- (a) Class A, authorizing the holder to establish a filling plant or distribution plant where portable cylinders, vehicle fuel tanks, transport tanks or other approved containers may be filled and to make gas installations, repair and service gas appliances and participate in any operation authorized by a Class B or Class C license;

- (b) Class B, authorizing the holder to establish a gas distribution plant for the distribution of gas by means of cylinders, portable tanks or other approved manner to agents or persons, make gas installations, repair and service gas appliances and participate in any operation authorized by a Class C license;
- (c) Class C, authorizing the holder to establish a plant for distribution of gas by means of cylinders;
- (d) Class D, authorizing the holder to establish a gas dispensing unit for the purpose of filling portable cylinders up to 100 pounds capacity and motor vehicle fuel tanks; and
- (e) revoked by EC347/98.
- (f) Class F, authorizing the holder to operate a compressed natural gas unloading and distribution station. (EC234/85; 571/91; 347/98; 84/14; 795/24)

9.11 Determination of appropriate class

- (1) Licenses provided for in section 9 shall be issued by order of the Chief Inspector and where it is not certain which class of license is required, the Chief Inspector shall decide the class necessary to comply with these regulations.

Cancellation, etc.

- (2) Licenses may be withheld, cancelled or suspended for a violation of any part of the Act or regulations.

Production of license

- (3) A license shall be produced on demand of an inspector and the non-production of the license is *prima facie* evidence that the person concerned has no license. (EC234/85)

9.12 Capacity of containers

A person shall not distribute gas in containers greater than 2.5 kilograms capacity or install gas equipment without first having obtained a license as required under these regulations. (EC234/85; 795/24)

9.13 Training

The operator of a licensed plant shall establish and maintain an approved training program for the purpose of training employees prior to examination for certification. (EC234/85)

9.14 Operator to ensure personnel are certified

The operator of a licensed plant shall ensure that personnel carrying out the functions permitted by such license hold the necessary certification. (EC234/85)

CERTIFICATION OF PERSONNEL

9.15 Certificates required for certain functions

- (1) A person who
 - (a) installs, repairs, services or verifies gas burning appliances or equipment;
 - (b) operates a truck transporting gas;
 - (c) operates a gas filling plant; or

- (d) installs, repairs or services a gas system

shall hold a subsisting certificate with the appropriate endorsement authorizing the person to perform such functions.

Endorsement

- (1.1) Each certificate issued to a person referred to in subsection (1) shall be endorsed with
- (a) the letter “L” to indicate that the person meets the qualification requirements for working with liquid propane;
 - (b) the letter “C” to indicate that the person meets the qualification requirements for working with compressed natural gas; or
 - (c) both letters “L” and “C” to indicate that the person meets the qualification requirements for working with both liquid propane and compressed natural gas.

Renewal

- (2) Certificates are renewable on or before the date of expiry indicated on the certificate.
(EC234/85; 37/95; 84/14; 795/15)

9.16 Types of certificates

Certificates shall be issued in the following categories:

- (a) revoked by EC795/24;
- (b) “Domestic Gas Fitter”, authorizing the installation, alteration, purging, activation, service, repair or removal of installations in private dwellings and apartment buildings of not more than four apartments and mobile homes;
- (b.2) revoked by EC618/85;
- (c) “Commercial Gas Fitter”, authorizing the installation, alteration, purging, activation, service, repair or removal of installations to a maximum heating value of 422,000 kilojoules (400,000 BTU) per hour and to perform any operation authorized under clause (b);
- (d) “Gas Installer”, authorizing the installation, alteration, purging, activation, service, repair or removal of any gas appliances, equipment, systems, cylinders and tanks as well as all operations authorized in clauses (a), (b) and (c);
- (e) “Gas Verifier”, authorizing the verification of installations completed by personnel certified in accordance with clauses (a), (b) and (c) and subject to audit by an inspector;
- (f) “Gas Mechanic”, authorizing the installation, alteration, purging, activation, repair, service or removal of carburetion equipment for internal combustion engines;
- (g) “Bulk Plant Operator 1”, authorizing the filling of containers (maximum 60 kilograms (132 pounds) water capacity) and the operation of the transfer equipment in a filling plant;
- (h) “Bulk Plant Operator 2”, authorizing the loading and unloading of tank cars, cargo-liners and tank trucks into or from a filling plant, the filling of containers and the maintenance and operation of the transfer equipment in a filling plant;
- (i) “Tank Truck Operator”, authorizing the operation of a tank truck transporting gas;
- (j) “Cargo Liner Operator”, authorizing the operation of a cargo liner transporting gas;
- (k) “Dispenser Unit Operator”, authorizing the operation of a gas dispensing unit or service station to fill small portable cylinders up to and including 100 pounds of propane and to fill propane fuel tanks permanently attached to a motor vehicle.

- (l) “Cylinder Delivery” authorizing the delivery of portable cylinders and the connection of such cylinders to a gas system;
- (m) “Cylinder Rental” authorizing the delivery and installation of portable cylinders not greater than 45 kilograms (100 pounds) capacity to approved gas fired rental equipment.
- (n) “Gas Maintenance” authorizing the holder to service or repair control systems and operating components on gas-fired appliances.
- (o) “Recreational Vehicle Service Technician”, authorizing the installation, alteration, purging, activation, service and repair of gas appliances in recreational vehicles. *(EC234/85; 618/85; 715/89; 117/97; 587/12; 84/14; 795/24)*

9.17 Examiners

The Chief Inspector may designate a person to examine candidates for gas certificates. *(EC234/85)*

9.18 Cancellation, etc.

The chief Inspector may suspend or cancel a certificate and the provision of section 5.39 relating to licenses apply with the necessary changes. *(EC234/85)*

QUALIFICATION OF CANDIDATES

9.19 Age and administrative requirements

- (1) A candidate for a certificate shall
 - (a) except in the case of a dispenser unit operator, be at least 18 years of age;
 - (b) complete and file with the chief inspector the prescribed application form;
 - (c) successfully complete the examination or be the holder of a valid interprovincial certificate of qualification; and
 - (d) for a Gas Maintenance Certificate, Class “N”,
 - (i) have at least three months’ experience assisting in the service or repair of control systems and operating components on gas-fired appliances, and
 - (ii) have successfully completed a course approved and supplied by the manufacturer of the equipment.

Technical and experience requirements

- (2) A candidate for an examination shall
 - (a) revoked by EC795/24;
 - (b) for a Domestic Gas Fitters Certificate, have at least 1,000 hours’ experience assisting in the installation and servicing of domestic gas appliances in private dwellings, mobile homes and recreational vehicles under the supervision of a higher class certificate holder;
 - (c) for a Commercial Gas Fitters Certificate,
 - (i) have at least 2,000 hours’ experience assisting in the installation of commercial gas piping systems under the supervision of a person holding a higher class certificate, and
 - (ii) be the holder of a Domestic Gas Fitters Certificate;

- (d) for a Gas Installers Certificate,
 - (i) have at least 2,000 hours' experience installing commercial gas systems, and
 - (ii) be the holder of a Commercial Gas Fitters Certificate for at least one year;
- (e) for a Gas Verifiers Certificate, have held a Gas Installers Certificate for at least 2,000 hours;
- (f) for a Gas Mechanics Certificate,
 - (i) have at least 2,000 hours' experience assisting in the installation of gas carburetion equipment under the supervision of a person holding a higher class certificate, and
 - (ii) be the holder of a Motor Vehicle Repairer Certificate;
- (g) for Bulk Plant Operator 1 Certificate, have at least 1,000 hours' experience assisting in the operation of a bulk plant under the supervision of a person who holds a higher class certificate;
- (h) for a Bulk Plant Operator 2 Certificate,
 - (i) have at least 2,000 hours' experience in the operation of a bulk plant under the supervision of a Bulk Plant Operator 2 Certificate, and
 - (ii) be the holder of a Bulk Plant Operator I Certificate;
- (i) for a Tank Truck Operators Certificate,
 - (i) have at least 200 hours' experience assisting in the operation of a tank truck under the direct supervision of a person holding a valid Tank Truck Operators Certificate, and
 - (ii) have the appropriate class of drivers license;
- (j) for a Cargo Liner Operators Certificate,
 - (i) have at least 1,000 hours' experience in the handling of tractor trailers, 200 hours of which shall be on a propane cargo liner under the direct supervision of a person holding a valid Cargo Liner Operator's Certificate, and
 - (ii) have the appropriate class of driver's license;
- (k) for a Dispenser Unit Operators Certificate,
 - (i) have at least forty hours experience in the storage and transfer of propane, and
 - (ii) complete an approved course as provided by the propane company;
- (l) for a Cylinder Delivery Certificate, have completed an approved course in all aspects of cylinder transportation, cylinder installation, and cylinder storage;
- (m) for a Cylinder Rental Certificate, be employed by an accredited rental firm and have been provided with approved training by a local gas distributor. *(EC234/85; 618/85; 715/89; 117/97; 84/14; 795/24)*

9.20 Renewal

A certificate may be renewed by the Chief Inspector without written examination when the holder thereof

- (a) makes application in the prescribed form;
- (b) has been employed in that certificate level during the previous year; and
- (c) pays the prescribed fee. *(EC234/85)*

PLANS AND SPECIFICATIONS

9.21 Registration of plans and specifications

- (1) Plans and specifications of the design, in duplicate, shall be submitted to the Chief Inspector for registration before any work commences or alterations or additions are made to
 - (a) digester gas systems;
 - (b) filling plants;
 - (c) dispensing units;
 - (d) revoked by EC715/89;
 - (e) all gas installations having a total heating value of 422,000 kilojoules (400,000 BTU) and over;
 - (f) all additions and alterations to existing systems that would cause the system total heating value to exceed 422,000 kilojoules (400,000 BTU).

Details

- (2) Drawings and specifications shall include
 - (a) piping layout for each floor, including vertical runs servicing all floors;
 - (b) calculation of pipe size to prove adequate supply of gas to all appliances, if requested;
 - (c) details showing location of gas piping supports, detail of piping supports and protection of piping and tank;
 - (d) number and location of cylinders or tanks;
 - (e) schedule of fittings and valves showing registration as required by Part V;
 - (f) the manufacturer, listing agency, the file number and thermal rating of appliances included in the system;
 - (g) a statement that the installation is to be made by personnel holding the proper certificate as required by these regulations; and
 - (h) the signature and seal of a professional engineer registered or licensed to practice in the province of Prince Edward Island. (EC234/85; 15/89; 37/95; 587/12; 795/24)

SPECIAL REQUIREMENTS

9.22 Automatic shut-off

Filling plants including dispensing units shall be equipped with an automatic shut-off device to stop the flow of propane into cylinders. (EC234/85)

9.23 Condition of cylinders

- (1) A gas supplier holding a Class A or D license shall not fill cylinders unless the gas supplier is satisfied that the cylinder is in good physical condition and that the cylinder will be transported in a safe and acceptable manner.

Transport

- (2) All other gas suppliers shall ensure that cylinders will be transported in a safe and acceptable manner. (EC234/85; 571/91; 795/24)



9.24 Pressure vessel

A pressure vessel shall not be used for the storage or distribution of gas unless it has been fabricated and stamped in accordance with the requirements of the ASME Boiler and Pressure Vessel Code, Section VIII, except that cylinders up to and including 454 kilograms (1,000 pounds) water capacity may be fabricated and stamped in accordance with the requirements of the Canadian Transport Commission or the United States Department of Transport. *(EC234/85; 587/12; 795/24)*

9.25 Gas systems

- (1) Gas systems shall be inspected and tested prior to filling with gas by a person authorized under subsection 3(2) of the Act.

Certificate of compliance

- (2) Upon completion of all gas systems the contractor shall provide a certificate of compliance to the owner. *(EC37/95)*

9.26 Containers

- (1) A gas container shall be equipped with a safety relief device which has been tested and listed by a testing laboratory acceptable to the Chief Inspector.

Testing

- (2) Safety relief devices shall be tested for set pressure and relieving capacity and stamped accordingly. *(EC234/85)*

9.27 Inspection, tank trucks, etc.

A tank truck or cargo liner used in the distribution of propane shall be inspected periodically. *(EC234/85)*

9.28 Inspection, pressure vessels

A pressure vessel of more than 454 kilograms (1,000 pounds) water capacity used for the storage or distribution of propane shall be inspected periodically. *(EC234/85; 587/12)*

9.29 Inspection, usability

Pressure vessels that show corrosion, dents, bulges or other damage shall not be filled with gas and shall be reported to the Chief Inspector for determination of their usability. *(EC234/85)*

9.30 Certificate

Pressure vessels of more than 454 kilograms (1,000 pounds) water capacity shall not be used for the storage or distribution of gas unless the owner or agent is in possession of a valid certificate of inspection. *(EC715/89; 587/12)*

9.31 Completion of installation

A gas distributor shall be responsible for determining whether an installation is completed in accordance with these regulations before filling any installation with gas. *(EC234/85)*

9.32 Welding

Welding of pressure vessels, piping or equipment used with gas shall not be carried out without the authorization of the Chief Inspector and any such welding shall be carried out by welders certified under these regulations. (EC234/85)

9.32.1 Temporary construction heat installations

All temporary construction heat installations shall be equipped with carbon monoxide detectors on each level of the structure where temporary construction heat is present. (EC795/24)

9.32.2 Installations requiring a direct fired or electric vaporizer

All installations requiring a direct fired or electric vaporizer shall have the tank, vaporizer, and liquid piping installed on a single reinforced concrete base. (EC795/24)

9.32.3 Gas verification tag

All installations shall have a verification tag displayed, and accessible for review by an inspector prior to completion, that contains the following information:

- (a) the date of installation;
- (b) company name;
- (c) permit number;
- (d) the gasfitter's name and license number;
- (e) total BTU load at time of installation;
- (f) test pressure and duration;
- (g) pipe size and length;
- (h) verification that the installation meets the requirements of these regulations;
- (i) the signature of the gasfitter. (EC795/24)

9.32.4 Manual shut-off valves

All commercial installations shall have a labelled and easily accessible master shut-off valve installed at the gas piping system's point of entry into the building, and at every 200 feet after that point. (EC795/24)

FEES

9.33 Fees

The following fees are payable

- (a) license and certificate fees:
 - (i) for any class of plant license \$0.003 per litre of storage
..... (Minimum charge of \$75)
 - (ii) for an examination for a certificate under section 9.15.....\$40
 - (iii) for renewal of a certificate for each 12-month period.....\$40
 - (iv) for issue of a duplicate.....\$40

- (v) for renewal of a Class F plant license for each 12-month period for a compressed natural gas unloading and distribution station
 - (A) with 3 or fewer unloading stations\$100
 - (B) for each additional unloading station\$50
- (b) permit fees:
 - (i) for the initial review and issuance of an installation permit under section 9.08,
 - (A) for the first 211,000 kilojoules (200,000 BTU).....\$75
plus
 - (B) for each increment of 211,000 kilojoules (200,000 BTU) or a fraction thereof.....\$30
to a maximum of.....\$600
 - (C) installation of or alteration to filling plants.....\$150
 - (D) installation of or alteration to dispensing unit.....\$100
 - (E) installation of or alteration to digester gas systems.....\$100
..... plus \$100 per hour for design review
- (c) inspection fees:
 - (i) for an inspection of a pressure vessel used in liquified petroleum gas service having a capacity greater than 454 kilograms (1,000 pounds) of water the fees as set out in clause 7.29(d) apply
 - (ii) for inspection of new installations and alterations to existing systems meeting the requirements of sections 9.08 and 9.25\$100 per hour
 - (iii) for inspection of new installations and alterations to existing systems that did not meet the requirements of section 9.08 or 9.25 at the time of activation\$250
 - (iv) for inspections defined as special inspections under clause 2.01(m)\$100 per hour
- (d) reinspections:
 - (i) where the order of the inspector has been carried outNo charge
 - (ii) where the order of the inspector has not been carried out within the specified time\$250

(EC234/85; 715/89; 130/92; 37/95; 347/98; 635/04; 587/12; 84/14)

PART X - MEDICAL GAS SYSTEMS

APPLICATION

10.01 Application

This Part applies

- (a) to the construction, testing, operation and maintenance of non-flammable medical gas piping systems where these systems are used for the purpose of health care in any facility; and
- (b) to piping systems for the following medical gases:
 - (i) oxygen,

- (ii) nitrous oxide,
- (iii) medical air,
- (iv) medical vacuum or suction,
- (v) nitrogen,
- (vi) carbon dioxide,
- (vii) helium, and
- (viii) any mixture of the foregoing. (EC234/85)

10.02 Definitions

In this Part:

- (a) **“bulk carrier”** means any vessel used to transport medical gas whether in liquid or gaseous state from any source of supply to any medical facility;
- (b) revoked by EC693/15;
- (c) **“design”** means the drawings and specifications, specimens, or models submitted to the Chief Inspector;
- (d) **“inspection”** means the actual inspection of medical gas systems to ensure that the requirements of these regulations and adopted standards are met;
- (e) **“installer”** means the person or company certified by the Chief Inspector to install medical gas systems totally or in part;
- (f) **“pressure test”** means tests carried out, on installations to ensure complete joint tightness;
- (g) **“testing agency”** means the company or agency certified by the Chief Inspector to test and certify that a medical gas installation, prior to commissioning, meets all requirements of these regulations;
- (h) **“welder”** means a person certified under the Act to perform the actual welding process under a welding procedure;
- (i) **“welding procedure”** means the complete specifications of a process and techniques employed in the welding or brazing of metals. (EC234/85; 693/15)

STANDARDS

10.03 Standards

- (1) Except as otherwise provided in these regulations, the standards governing the design, fabrication, installation, storage, handling, testing and inspection of medical gas piping systems are those set out in the specified edition of the following publications:
 - (a) CSA standard CSA Z7396.1:22 Medical gas pipeline systems - Part 1: Pipelines for medical gases, medical vacuum, medical support gases, and anaesthetic gas scavenging systems, as amended;
 - (b) NFPA 55 2023 edition, Compressed Gases and Cryogenic Fluids Code, as amended.

Conflict

- (2) Where these regulations are at variance with the requirements of referenced standards, the requirements of these regulations shall govern.

Special cases

- (3) The Board shall have power to formulate rules in cases where rules have not been provided by these regulations or when special circumstances render desirable alteration to or modification of these regulations. *(EC234/85; 587/12; 693/15; 795/24)*

DESIGN REGISTRATION

10.04 Registration

- (1) Registration shall be obtained prior to starting the installation of any new medical gas piping systems or the extension or alteration to an existing installation.

Details

- (2) The design shall be submitted in duplicate to the Chief Inspector and shall include the following:
- (a) a piping layout for each floor, including the vertical runs servicing all floors and any mains to the medical gas supply system;
 - (b) a calculation of the pipe sizes to prove adequate supply of medical gas to all areas;
 - (c) details of the erection, showing location of anchor points, expansion provisions if required, types of hangers, hanger spacings, type of galvanic action insulation, identification and detail of protection for medical gas piping in work areas;
 - (d) a schedule of fittings showing that the fittings are in compliance with these regulations;
 - (e) a statement that the brazing procedure to be used has been approved and registered with the Chief Inspector and the registration number of the procedure;
 - (f) the signature and seal of the professional engineer responsible for the design.

Drawings

- (3) After installation and prior to commissioning of any medical gas piping a set of “as built” drawings shall be submitted to the Chief Inspector for filing and future reference. *(EC234/85; 587/12)*

MEDICAL GAS CONTRACTOR

10.05 Installations, repairs, etc. performed by licensed contractors

New installations, extensions, alterations, routine maintenance or repairs to medical gas piping systems shall only be performed by a mechanical contractor licensed to perform such functions. *(EC234/85; 587/12)*

CERTIFICATE OF MEDICAL GAS INSTALLERS

10.06 Installations, repairs, etc. performed by licensed contractors

Any person who installs, repairs or services a medical gas piping system shall hold a subsisting certificate acceptable to the Chief Inspector that authorizes that person to perform such functions. *(EC234/85; 587/12)*

QUALIFICATION OF CANDIDATES

10.07 Qualified candidate

- (1) A candidate for a medical gas installer certificate shall
 - (a) complete and file the appropriate application form with the chief inspector;
 - (b) be the holder of a certificate of trades qualification in the plumbing or pipe-fitting trade or have equivalent experience in servicing medical gas piping systems as determined by the chief inspector;
 - (c) meet the medical gas installer requirements as outlined in CSA Z7396.1;
 - (d) successfully pass a written examination based on CSA Z7396.1;
 - (e) successfully pass a brazing test for a brazing certificate of proficiency using a CRN registered brazing procedure specification in accordance with section IX of the ASME Boiler and Pressure Vessel Code; *and*
 - (f) pay the fee of \$100.

Renewal of certificate

- (2) The holder of a medical gas installer certificate shall renew the certificate every three years.

Revocation of certificate

- (3) The chief inspector may revoke a medical gas installer certificate where there is evidence of failure to comply with inspectors' orders, misrepresentation of qualifications, or poor workmanship. (*EC234/85; 587/12; 693/15; 795/24*)

IDENTIFICATION

10.08 Coverings

A medical gas pipeline shall neither be painted nor covered for any reason. (*EC234/85; 587/12*)

10.09 Identification, pipe lines

All medical gas pipelines shall be identified in accordance with CSA Z7396.1, as amended. (*EC234/85; 587/12; 693/15; 795/24*)

10.10 Identification piping, fittings, etc.

During installation, on a daily basis all piping, fittings, manifolds and terminal equipment shall be identified to ensure that identification is maintained during installation. (*EC234/85*)

10.11 Labelling

Continuous vertical identification labelling shall be installed on all medical gas piping concealed in walls. (*EC234/85*)

10.12 Banding

Permanent banding of stainless steel or plastic and removable only by extirpation shall be installed to securely fasten all pipe identification labels (excluding piping referred to in section 11.11). (*EC234/85*)

10.13 Inspection of concealed pipes

Where medical gas pipelines are to be concealed in walls or ceilings, these walls and ceilings shall remain open until the inspection and certification of the pipelines. (EC234/85; 587/12)

SUPPORTS

10.14 Insulation

Where medical gas pipelines come in contact with any dissimilar metals, the piping shall be suitably insulated to prevent any galvanic action from taking place. (EC234/85)

10.15 Gang hangers

Medical gas piping may be supported on gang hangers with other piping if

- (a) the gang hanger has sufficient structural strength;
- (b) the medical gas piping has a minimum of 4" clearance between adjacent piping and provisions are made to maintain the 4" clearance. (EC234/85)

INSPECTION

10.16 Inspection

After the installation of the medical gas piping systems is completed, or any phase of the installation is completed, the inspector shall, by inspection, ensure that all the requirements of these regulations and adopted codes have been carried out. (EC234/85; 587/12; 795/24)

PRESSURE TEST

10.17 Testing

After the inspection required by section 10.16 has been completed, the system shall be subjected to a pressure test and when the total installation is completed, a pressure test of the entire system shall be performed. (EC234/85)

10.18 Purity and concentration tests

After the cross-connection tests have been completed, purity tests and concentration tests shall be carried out to determine a nominal concentration as required by adopted standards and shall be witnessed by an inspector. (EC234/85; 795/24)

10.19 Certification

The medical gas piping system shall be certified prior to commissioning to ensure that

- (a) all zone valves required by adopted codes have been installed and that they operate as intended;
- (b) the back-up source of medical gas is in place and that the control devices for connecting them to the piping systems are functioning properly;
- (c) all alarm systems have been properly set and are operating correctly;

- (d) the system complies with the cross-connection, concentration and purity test requirements as set down by adopted codes. *(EC234/85; 587/12)*

10.20 Idem

- (1) The certification required by clauses 10.19(a), (b) and (c) shall be carried out by an inspector.

Idem

- (2) The certification required by clause 10.19(d) shall be carried out by a person authorized in writing by the chief inspector. *(EC234/85; 795/24)*

REGULAR INSPECTIONS AND MAINTENANCE**10.21 Regular inspection**

The inspector shall carry out, or order a person who is qualified in accordance with CSA Z7396.1 to carry out, the required inspections in accordance with CSA Z7396.1. *(EC234/85; 84/14; 795/24)*

10.22 Manufacturer's instructions

In addition to the requirements of section 10.19, the manufacturer's instructions relating to the operation and maintenance of all medical gas equipment shall be followed. *(EC234/85)*

10.23 Inspection fee

The fee for the inspection of a medical gas piping system is \$100 per hour. *(EC234/85; 130/92; 347/98; 635/04; 587/12)*

PART XI - REFRIGERATION**11.01 Application**

This Part applies to the design, construction and installation of a refrigeration system installed after the date these regulations come into force and to the operation, repair and inspection of both new and existing systems. *(EC234/85)*

MULTIPLE SYSTEMS**11.02 Multiple systems**

Independent refrigeration units of 6 kW or less of refrigeration capacity will be exempt from calculation as to plant capacity, but where two or more such units are connected in the same system, their total capacity shall be taken. *(EC234/85; 795/24)*

DEFINITIONS**11.03 Definitions**

In this Part

- (a) “**brazed joint**” means a gas-tight joint obtained by the joining of metal parts with alloys which melt at temperatures higher than 427EC but less than the melting temperature of the joined parts;
- (b) “**contractor**” means a person who maintains a place of business for the installation or repair of refrigeration systems and related equipment and who holds a valid contractors license issued under these regulations;
- (c) “**entrance**” means a confined passageway immediately adjacent to the door through which people enter a building;
- (d) “**hallway**” means a corridor for the passage of people;
- (e) “**humanly occupied space**” means a space normally frequented or occupied by people but not including machinery rooms and walk-in coolers used primarily for refrigerated storage;
- (f) “**lobby**” means a waiting room or large hallway serving as a waiting room;
- (g) “**manufacturer**” means the company or organization which evidences its responsibility by affixing its name or nationally registered trade mark or trade name to the refrigeration equipment concerned;
- (h) “**mechanical joint**” means a gas-tight joint obtained by the joining of metal parts through a positive-holding mechanical construction;
- (i) “**exit**” means a confined passageway adjacent to the door through which people leave a building;
- (j) “**refrigeration system**” means a combination of interconnected refrigeration containing parts constituting one closed refrigerant circuit in which a refrigerant is circulated for the purpose of extracting heat;
- (k) “**welded joint**” means a gas-tight joint obtained by the joining of metal parts in the plastic or molten state. (EC234/85; 84/14)

CERTIFICATION OF REFRIGERATION INSTALLERS

11.04 Certification of refrigeration

- (1) Any person who installs, repairs or services a refrigeration system shall have successfully completed the examination as prescribed by the Provincial Apprenticeship Advisory Board for a refrigeration mechanic’s certificate.

Hydrocarbon refrigerant

- (1.1) Any refrigeration system that contains a hydrocarbon refrigerant shall be serviced, repaired, altered, or installed only by a refrigeration mechanic who has also successfully completed a training program acceptable to the chief inspector that addresses the additional safety concerns of hydrocarbon refrigerants.

Exception

- (2) Notwithstanding subsection (1), a power engineer or refrigeration operator licensed under the *Power Engineers Act* may service any refrigeration equipment the power engineer or refrigeration operator is employed to operate and maintain.

Additional training

- (2.1) For hydrocarbon refrigerants, the power engineer or refrigeration operator shall also have successfully completed additional training acceptable to the chief inspector to address the safety concerns of hydrocarbon refrigerants. (EC234/85; 587/12; 795/24)

INSTALLATION REQUIREMENTS

MACHINERY

11.05 Supports

- (1) Where condensing units or compressor units are supported other than from the floor or are installed one above the other within the same floor area, the supports shall be of non-combustible construction.

Guards

- (2) All moving machinery shall be provided with adequate guards.

Servicing

- (3) Condensing units or compressor units shall be readily accessible for servicing and inspection with adequate space provided.

Lighting

- (4) The owner shall provide adequate lighting. *(EC234/85)*

WATER CONNECTIONS

11.06 Connections

- (1) No connection shall be made with the public water supply which is inconsistent with the regulations of the authority having jurisdiction.

Discharge

- (2) Discharge water lines from condensers or other equipment shall not be directly connected to the waste or sewer system in such a manner as to permit siphoning of the waste water into the water supply lines. The waste or discharge from such equipment shall be over and above the rim of a properly trapped and vented plumbing fixture. *(EC234/85)*

ELECTRIC WIRING

11.07 Electrical devices, Safety Code

The installation of all electrical equipment and wiring shall be done in compliance with Part I of the Safety Code for electrical devices published by the Canadian Standards Association under the title C.S.A. Standard C22 and its supplements or amendments thereto. *(EC234/85)*

MACHINERY ROOM REQUIREMENTS

11.08 Doors

- (1) Each refrigeration machinery room shall be provided with a tight-fitted door or doors and have no partitions or openings that will permit passage of escaping refrigerant to other parts of the building.

Doors – additional requirements

- (1.1) Refrigeration machinery room doors shall
- (a) be self-closing and open outwards from the refrigeration machinery room; and
 - (b) have lever handles or panic hardware acceptable to the inspector installed on them.

Ventilation

- (2) Each refrigerating machinery room shall be provided with means of ventilation to the outer air. The ventilation shall consist of windows or doors opening to the outer air of the size as required by CSA B52 or a mechanical means capable of removing the air from the room in accordance with CSA B52. The amount of ventilation for refrigerant removal purposes shall be determined by the refrigerant content of the largest system in the machinery room.

Standards

- (3) The following standards apply:
- (a) mechanical ventilation when used shall consist of one or more power driven exhaust fans which shall be capable of removing from the machinery room the amount of air specified in CSA B52;
 - (b) the inlet to the fan or fans or air duct system shall be located near the refrigeration equipment;
 - (c) the outlet from the fan or fans or air duct connections shall terminate outside of the building in an approved manner;
 - (d) when air ducts are used either on the inlet or discharge side of the fan or fans, they shall have an area not less than that specified in CSA B52;
 - (e) provision shall be made for the inlet of air to replace that being exhausted;
 - (f) motor controls to operate the mechanical ventilating system shall be capable of being switched on or off from outside and inside the machinery room.

Machinery rooms for flammable refrigerants

- (4) A machinery room for a flammable refrigerant classified as 2L, 2 or 3 shall conform to the requirements of CSA B52 and, in addition,
- (a) when located in a basement or sub-basement, shall have mechanical ventilation operating continuously;
 - (b) shall have at least one exit door that opens directly to the outside air;
 - (c) if one or more additional exits communicate with the building, those exits shall be through a vestibule equipped with self-closing and tight-fitting fire doors; and
 - (d) shall have a vapour detection system that activates an audible alarm and a high visibility flashing light that is tested and proven to be functional annually. *(EC234/85; 693/15; 795/24)*

11.09 Handbook

The American Society of Heating, Refrigeration and Air Conditioning Engineers handbook may be used as a guide for the design and installation of air duct systems or air conditioning equipment for human comfort using mechanical refrigeration. *(EC234/85)*

11.10 Welding

No person shall perform any welding or brazing on a refrigerant containing part unless that person is the holder of a valid welders or brazers certificate pursuant to these regulations. (EC234/85; 587/12; 795/24)

PIPING**11.11 Application of ANSI standard**

Refrigerant piping, valves, fittings and related parts used in the construction and installation of refrigeration systems shall conform to the ASME standard B31.5 Refrigeration Piping and Heat Transfer Components. (EC234/85; 693/15; 795/24)

11.12 Limitations

The following limitations apply to pipe and tubing:

- (a) refrigerant liquid lines of 40 millimeters pipe size or less and used for Group 2 and 3 refrigerants shall be not less than schedule 80 wall thickness carbon-steel pipe. Not less than schedule 40 wall thickness carbon-steel pipe may be used for Group I refrigerant-liquid line sizes 50 millimeters up to and including 152 millimeters and Group 1, Group 2 and Group 3 refrigerant-vapour lines 152 millimeters and less;
- (b) butt welded carbon-steel pipe shall not be used for refrigerant-liquid lines, cast iron pipe and fittings shall not be used for refrigerant lines;
- (c) standard size copper and red brass (not less than 80 percent copper) pipe and tubing may be used;
- (d) sweat joints on copper tubing used in refrigeration systems containing Group 1, Group 2 or Group 3 refrigerants shall be brazed joints. Soldered joints shall not be used in refrigeration systems;
- (e) joints and all refrigerant-containing parts of a refrigerating system located in an air duct of an air conditioning system carrying conditioning air to and from a humanly occupied space shall be constructed to withstand a temperature of 427 C without leakage. (EC234/85; 795/24)

11.13 Covering joints

Refrigerant pipe joints erected on the premises shall remain exposed to view for visual inspection. (EC234/85)

STOP VALVES**11.14 Stop valves**

All systems containing more than 23 kg of Group 1 refrigerant or 3 kg of Group 2 or 3 refrigerants other than systems utilizing non-positive displacement compressors shall have stop valves installed as follows:

- (i) each inlet of each compressor, compressor unit or condensing unit;
- (ii) each discharge outlet of each compressor, compressor unit or condensing unit and liquid-receiver. (EC234/85)

11.15 Idem

A system containing 45 kg or more of a refrigerant, other than systems utilizing non-positive displacement compressors, shall have stop valves, in addition to those required by section 11.14, on each inlet of each liquid receiver, except that none shall be required on the inlet of a receiver in a condensing unit nor on the inlet of a receiver which is an internal part of a condenser. (EC234/85)

11.16 Mounting

Stop valves used with soft annealed copper tubing or hard drawn copper tubing 22 mm standard size or smaller shall be securely mounted, independent of tubing fastenings or supports. (EC234/85)

11.17 Labelling

Stop valves shall be suitably labelled if it is not obvious what they control. Numbers may be used to label the valves, provided a key to the numbers is located near the valves. (EC234/85)

PIPING

11.18 Location of piping

Refrigerant piping crossing an open space which affords passageway in any building shall not be less than 2300 mm above the floor, unless against the ceiling of such space. (EC234/85)

11.19 Passageways and public areas

Free passageways shall not be obstructed by refrigerant piping. Refrigerant piping shall not be placed in any elevator, dumbwaiter or other shaft containing a moving object or in any shaft which has openings to living quarters or to main exit hallways. Refrigerant piping shall not be placed in public hallways, lobbies or stairways except that such refrigerant piping may pass along a public hallway if there are no joints in the section in the public hallway and provided non-ferrous tubing or 25 mm nominal diameter and smaller be contained in a rigid metal pipe. (EC234/85)

11.20 Supports

All piping and tubing shall be securely supported by means of metal hangers, brackets, straps, clamps, pedestals or other means acceptable to the inspector, to relieve joints of harmful strains and vibrations. The supports shall be used for no other purpose. Hangers for piping or tubing above 50 mm nominal diameter shall be not less than 80 mm² cross section. (EC234/85)

IDENTIFICATION OF PIPING

11.21 Identification by colour

Where an inspector deems it is in the interest of safety, that inspector may order that piping be identified by color in compliance with the code of identification of piping systems published by the Canadian Standards Association. (EC234/85; 795/24)

DESIGN AND FABRICATION OF PRESSURE VESSELS

11.22 Applicable requirements

- (1) The design, construction, testing and stamping of every pressure vessel shall conform to all the requirements of Part V.

Registration

- (2) Design drawings and specifications for pressure vessels and pertinent safety devices shall be submitted to the Chief Inspector for registration before fabrication.

Manufacturer's data report

- (3) A manufacturer's data report shall be submitted to the Chief Inspector covering each vessel fabricated according to a registered design. *(EC234/85)*

11.23 Test pressure

All parts of a refrigeration system shall be designed, constructed and assembled to be capable of withstanding a test pressure not less than 1.25 times the safety valve setting. *(EC234/85)*

11.24 Suitable material

All material used in the construction and installation of refrigeration systems shall be suitable for conveying the refrigerant used. *(EC234/85)*

11.25 Pressure limiting devices

- (1) Pressure limiting devices shall be provided on all systems containing more than 9 kg of refrigerant and, operating above atmospheric pressure.

Connection

- (2) Pressure limiting devices shall be connected with no intervening stop valves between the pressure imposing element and the stop valve on the discharge side. *(EC234/85)*

11.26 Gauge glasses

Liquid level gauge glasses shall have automatic closing shut-off valves and such glasses shall be protected against breakage. *(EC234/85)*

11.27 Identification marks

Each condensing unit, compressor or compressor unit sold separately for field assembly in a refrigeration system shall carry a name-plate marked with the manufacturer's name, or trade mark, identification number and the name of the refrigerant for which it is designed. *(EC234/85)*

11.28 Pressure gauge dials

The dial of a pressure gauge when the gauge is permanently installed on the high side of a refrigeration system shall be graduated up to approximately double the operating pressure, but in no case less than 1.25 times the design pressure. *(EC234/85)*

PRESSURE VESSELS

11.29 Design to be registered

Refrigerant containing pressure vessels exceeding 150 mm inside diameter or internal volume of .0425 m³ except those having a maximum allowable internal or external working pressure 103 kPa or less, shall have the design registered as a pressure vessel and have manufacturer's data report submitted by the manufacturer. (EC234/85)

11.30 Registration as fittings

Refrigerant containing pressure vessels not exceeding an inside diameter of 150 mm or an internal volume of .04525 m³ shall be registered as fittings. (EC234/85)

11.31 Relief device, pressure vessels

All pressure vessels irrespective of size or pressure shall be equipped with a pressure actuated relief device. (EC234/85)

11.32 Relief device, refrigeration system

All refrigeration systems shall be equipped with a pressure relief device or some other means designed to safely relieve pressure, and in the case of a pressure relief device except for a fusible plug, the device shall be directly pressure actuated. (EC234/85; 795/24)

TESTING

11.33 Fusion welded pressure vessels

- (1) Fusion welded pressure vessels shall be tested in accordance with paragraph UG-99, of Section VIII, Division 1 of the ASME Boiler and Pressure Vessel Code.

Pneumatic test, pressure vessels

- (2) Vessels for use in services which cannot tolerate the presence of a testing liquid and which cannot be readily dried, and the parts of which have been previously tested by hydrostatic pressure, may be given a pneumatic test as described in paragraph UG-100, of Section VIII, Division 1 of the ASME Boiler and Pressure Vessel Code. (EC234/85; 795/24)

11.34 Pneumatic test, refrigeration system

- (1) Every part of a refrigeration system, except control mechanisms, shall be subjected to a pneumatic pressure test of not less than 1.25 times the design pressure or at such higher pressure as requested by the Chief Inspector.

Test pressure limitation

- (2) The means used to build up the test pressure shall have either a pressure limiting device or a pressure reducing device and a gauge on the outlet side. (EC234/85)

GENERAL REQUIREMENTS FOR RELIEF DEVICES

11.35 Relief devices, piping

- (1) Piping to and from all safety relieving devices shall not be less than the corresponding connection on the relief device. The discharge from more than one relief device may be run into a common header, the area of which shall be not less than the sum of the areas of the pipes connected thereto.

Length of piping

- (2) The length of the discharge piping permitted to be installed on the outlet of a relief valve, or rupture member shall be as determined by CSA B52.

Discharge

- (3) The discharge of pressure relief devices on all systems shall be in accordance with the requirements of CSA B52.

Idem

- (4) Where the total Group 1 refrigerant storage capacity exceed 45 kg in any one room, the discharge from all relief devices shall be to the outside of the building in accordance with the requirements of CSA B52.

Idem

- (5) Pressure relief devices may discharge into the low side of the system provided the pressure relief devices are of a type not appreciably affected by back pressures and provided the low side of the system is equipped with pressure relief devices.

Capacity

- (6) The relief devices on the low side of the system shall have sufficient capacity to protect the pressure vessels that are relieved into the low side of the system or to protect all pressure vessels on the low side of the system whichever relieving capacity is the larger. (EC234/85; 693/15; 795/24)

11.36 Use of ammonia

Where ammonia is used, the discharge may be into a tank of water which shall be used for no other purpose except ammonia absorption and shall conform to the following requirements;

- (a) at least one gallon of fresh water shall be provided for each pound of ammonia in the system;
- (b) the water used shall be prevented from freezing without the use of salt or chemicals;
- (c) the tank shall be substantially constructed of not less than one-eighth inch steel;
- (d) the tank shall have a hinged cover or if of the enclosed type shall have a vent hole at the top;
- (e) all pipe connections shall be through the top of the tank only. The discharge pipe from the pressure relief valves shall discharge the ammonia in the center of the tank near the bottom. (EC234/85)

RELIEF DEVICES FOR PRESSURE VESSELS

11.37 Capacity

Each pressure vessel containing liquid refrigerant and which may be shut off by valves from all other parts of a refrigeration system, shall be protected by a pressure relief device having sufficient capacity to prevent the pressure in the pressure vessel from rising more than 10 per cent above the setting of the pressure relief device. (EC234/85)

11.38 Parallel relief valves

- (1) Pressure vessels having an internal gross volume of 0.28 m³ or over shall be provided with paralleled relief valves. Each relief valve shall have sufficient capacity to prevent the pressure in the pressure vessel from rising more than 10 percent above the setting of the pressure relief valve.

Single relief device

- (2) A single relief device may be used on pressure vessels having less than 0.28m³ internal gross volume. (EC234/85)

EMERGENCY DISCHARGE

11.39 Emergency discharge lines

An emergency discharge line meeting the requirements of CSA B52, Annex B is required for

- (a) a vessel containing 182 kilograms or more of Group 1 or 91 kilograms or more of other refrigerant;
- (b) each vessel in a machinery room where the total refrigerant charge in the room is 182 kilograms or more of Group 1 or 91 kilograms or more of other refrigerant. (EC234/85; 693/15; 795/24)

11.40 Information signs

- (1) Systems containing more than 45 kg of refrigerant shall be provided with metal signs having letters not less than 13 mm in height designating the main shut-off valves to each vessel, main steam or electrical control and remote control switch. There shall be signs, as specified above with the name of the refrigerant and the letters HP or LP, as applicable, on all exposed pressure piping in each room other than the machinery room.

Change of refrigerant

- (2) When the kind of refrigerant is changed there shall be a new sign of the same type as specified in clause (a) indicating clearly that a substitution has been made. (EC234/85)

REFRIGERANTS

11.41 Addition and withdrawal of refrigerant

- (1) When refrigerant is added to a system, it shall be charged into the low pressure side of the system. Any point on the downstream side of the main liquid-line stop valve shall be considered as part of the low pressure side when operating with said valve in the closed

position. No service container shall be left connected to a system except while charging or withdrawing refrigerant.

Weighing of withdrawn refrigerant

- (2) Refrigerants withdrawn from a refrigerating system shall be carefully weighed each time they are used for this purpose and the containers shall not be filled in excess of the permissible filling weight of such containers for such refrigerants as are described in the pertinent regulations of the Canadian Transport Commission.

Storage

- (3) The quantity of refrigerant which may be stored in a machinery room apart from the normal content of the system, shall not exceed 20 per cent of the content of the system or 135 kg, whichever is the lesser. In any case, refrigerants so stored shall be in approved storage containers. (EC234/85)

11.42 Substitution of refrigerant

Substitution of the kind of refrigerant in a system shall not be made without the permission of the Chief Inspector, the user and the manufacturer of the original equipment and due observance of safety requirements including:

- (a) the effects of the substituted refrigerant on materials in the system;
- (b) the possibility of overloading the liquid receiver, which should not be more than 80 per cent full of liquid;
- (c) the liability of exceeding motor horsepower, design working pressure or any other element that would violate any of the provisions of these regulations;
- (d) the proper size of refrigerant controls;
- (e) the effect of the operation and setting of safety devices;
- (f) the possible hazards created by mixture of the original and the substituted refrigerant. (EC234/85)

GAS HELMETS AND MASKS

11.43 Owner to provide protective equipment

- (1) It shall be the responsibility of the owner of the premises to provide and maintain gas helmets, masks and personal protective equipment appropriate for the specific refrigeration system.

Approved equipment

- (2) Only complete helmets or masks marked as approved by the competent authority and suitable for the refrigerants employed shall be used, and they shall be kept in a suitable cabinet or sealed container located immediately outside the machinery room or in some other approved accessible location.

Removal of canisters

- (3) Canisters or cartridges of helmets or masks shall be removed immediately after having been used or the seal broken, and if unused, the canister shall be renewed not later than the expiry date noted on the canister labels. (EC234/85; 693/15; 795/24)

OPERATION OF REFRIGERATION PLANT

11.44 Operation

- (1) No person shall operate a refrigeration plant unless the owner is the holder of a certificate of inspection issued under the Act, except where a contractor is testing the plant following its installation or repair.

Supervision

- (2) A facility that contains a refrigeration plant, while in operation and open to the public, shall have a person present at all times who is familiar with the refrigeration plant and the various safety protocols associated with the facility. (EC234/85; 795/24)

11.45 Safety precautions

Any enclosed space with means for the entry of personnel, that is maintained at temperatures detrimental to health by means of a refrigerating system shall be equipped with a door that can be readily opened from the inside and at least one of the following protective measures:

- (a) a suitable alarm system that can be operated from within the refrigerated room;
- (b) an axe attached by a breakable chain to an accessible interior surface of the refrigerated room.

NOTE: An alarm alone will not be considered an adequate form of protection unless there are personnel available to respond to the alarm at all times. (EC234/85)

11.46 Exits

Where it is deemed necessary by the Chief Inspector, two exits shall be provided for each machinery room. (EC234/85)

11.47 Notice of emergency precautions

It is the responsibility of the person in charge of a refrigeration system containing more than 25 kg of refrigerant to place a card conspicuously as near as practicable to the refrigerant compressor giving directions for the operation of the system, including precautions to be observed in case of a breakdown or leak, as follows:

- (a) instructions for shutting down the system in case of emergency;
- (b) the name and day and night telephone numbers for obtaining service;
- (c) notification to the department in case of emergency. (EC234/85)

11.48 Information plates

- (1) Each self-contained system shall be provided with an easily legible metal name plate permanently attached and easily accessible, indicating thereon the name and address of the manufacturer or installer, the kind and total number of kilograms of refrigerant contained in the system and the test pressure applied.

Idem

- (2) Each refrigerant-condensing unit and compressor shall carry a name plate marked with the manufacturer's name and address, model number, name of refrigerant used, and the maximum working pressure.

Markings

- (3) Marking of pressure vessels shall be in accordance with CSA B51. (EC234/85; 693/15; 795/24)

11.49 Pressure gauge tests

Pressure gauges shall be checked for accuracy prior to test and immediately after every occasion of unusually high pressure, equal to full scale reading either by comparison with master gauges or setting the pointer as determined by a dead-weight pressure gauge tester. (EC234/85)

FILING OF DRAWINGS**11.50 Drawings specifications to be filed**

Before the construction of a refrigeration plant exceeding a capacity of 60 kW, the contractor shall submit drawings and specifications in duplicate to the Chief Inspector for registration. (EC234/85)

11.51 Details

Each drawing shall indicate among other things:

- (a) type and occupancy;
- (b) machinery room - construction details;
- (c) position of equipment;
- (d) size, material and type of piping;
- (e) compressors - manufacturer, number of cylinders, diameter and stroke, displacement, R.P.M. setting of relief valves and kilowatt rating of prime mover;
- (f) refrigerant type, group number, weight of charge in system;
- (g) pressure vessels - size and Canadian registration number;
- (h) existing machinery
- (i) safety devices - size and number of safety valves, relief valves and rupture disks, relieving pressure and manufacturer's name. (EC234/85)

11.52 Self-contained system

The manufacturer of a self-contained or unit system shall submit drawings and specifications in duplicate to the Chief Inspector for registration. (EC234/85)

11.53 Return of drawings

One set of drawings bearing the registration stamp will be returned to the contractor. (EC234/85)

PART XII - GENERAL

APPEALS

12.01 Appeals

Any person who is aggrieved by a decision or action of an inspector or the Advisory Board may within 30 days thereof appeal to the Minister who shall upon notice to all interested parties hear the appeal and approve, disapprove or vary the decision appealed against. *(EC234/85)*

12.02 Transitional Provisions

The Chief Inspector may for a period of after the coming into force of these regulations exempt persons who do not meet the qualifications for certification under Part IX. *(EC234/85)*

12.03 Schedule part of these regulations

The Schedule is hereby adopted and forms part of these regulations. *(587/12)*

SCHEDULE

TECHNICAL STANDARDS FOR NON-ASME CONSTRUCTED LOW-PRESSURE BIOMASS BOILERS

1. In this Schedule,

BS EN 303-5

- (a) “BS EN 303-5” means BS EN 303-5:2012, Heating Boilers for Solid Fuels, Manually and Automatically Stoked, Nominal Heat Output of up to 500kW, Terminology, Requirements, Testing and Marking, as amended;

P.E.D.

- (b) “P.E.D.” means the Pressure Equipment Directives adopted by the European Parliament and European Council applicable to firetube shell boilers used in low-pressure biomass boilers.

2. The manufacturer of a low-pressure biomass boiler shall

- (a) ensure that the manufacturing facility is inspected by an inspection agency approved by the Chief Inspector;
- (b) revoked by EC693/15; and
- (c) demonstrate that the manufacturing facility has a quality control system that is acceptable to the Chief Inspector.

3. Repealed by EC84/14.

4.

- (1) In addition to any other applicable provisions of these regulations, a low-pressure biomass boiler constructed in accordance with the requirements of BS EN 303-5 shall meet the following technical and operational requirements:
- (a) revoked by EC693/15; and
- (b) the boiler shall be equipped with an appropriately sized and ASME certified safety relief valve that operates at a pressure not higher than 207 kilopascals (30 psi).
- (2) The manufacturer of a low-pressure biomass boiler referred to in subsection (1) shall provide the following documentation on request to the Chief Inspector:
- (a) a certificate from the approved inspection agency confirming that the boiler conforms to the requirements of BS EN 303-5;
- (b) the declaration of the manufacturer respecting all codes and standards applied in the construction of the low-pressure biomass boiler;
- (c) revoked by EC693/15;
- (d) the report of a successful pressure test in accordance with BS EN 303-5 for the boiler design;
- (e) a report from the manufacturer that shows that an BS EN 303-5 pressure test has been successfully completed for each boiler.

5.

- (1) In addition to any other applicable provisions of these regulations, a low-pressure biomass boiler with a capacity exceeding that of a boiler designed to meet the requirements of BS EN 303-5 shall meet the following technical and operational requirements:
 - (a) the boiler shall be constructed in accordance with the requirements of P.E.D.;
 - (b) revoked by EC693/15; and
 - (c) the boiler shall be equipped with an appropriately sized and ASME certified safety relief valve that operates at a pressure not higher than 207 kilopascals (30 psi).
- (2) The manufacturer of a low-pressure biomass boiler referred to in subsection (1) shall provide the following documentation on request to the Chief Inspector:
 - (a) the declaration of the manufacturer specifying the particular code or standard to which the boiler was constructed, including any additional requirements necessary to ensure that the boiler meets the requirements of P.E.D.;
 - (b) a certificate from the approved inspection agency confirming the information provided by the manufacturer under clause (a);
 - (c) revoked by EC693/15;
 - (d) the manufacturer's data report for the low-pressure biomass boiler;
 - (e) the manufacturer's drawings and calculations with respect to the boiler; and
 - (f) a test report from the manufacturer that shows that a hydrostatic pressure test at 1.5 times the maximum allowable pressure has been successfully completed for each boiler.

6.

- (1) Subject to the requirements of this section, a pressure vessel may be incorporated in a low-pressure biomass installation that does not operate above 30 psi if the pressure vessel is
 - (a) of a design that is satisfactory to the Chief Inspector; and
 - (b) subject to inspection under a quality control system acceptable to the Chief Inspector.
- (2) A pressure vessel that meets the requirements of subsection (1) shall in addition successfully pass a hydrostatic pressure test at 1.5 times the maximum allowable working pressure prior to being put into operation.
- (3) Each pressure vessel referred to in this section shall be clearly labelled with the operating parameters for the pressure vessel. (587/12; 84/14; 693/15)